

Construct 1st & 2nd Floor 505 CCW B90021  
Hurlburt Field, Florida

SECTION 03 30 00

CAST-IN-PLACE CONCRETE

05/14

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE INTERNATIONAL (ACI)

ACI 117	(2010; Errata 2011) Specifications for Tolerances for Concrete Construction and Materials and Commentary
ACI 121R	(2008) Guide for Concrete Construction Quality Systems in Conformance with ISO 9001
ACI 211.1	(1991; R 2009) Standard Practice for Selecting Proportions for Normal, Heavyweight and Mass Concrete
ACI 301	(2010; ERTA 2015) Specifications for Structural Concrete
ACI 302.1R	(2015) Guide for Concrete Floor and Slab Construction
ACI 304.2R	(1996; R 2008) Placing Concrete by Pumping Methods
ACI 304R	(2000; R 2009) Guide for Measuring, Mixing, Transporting, and Placing Concrete
ACI 305R	(2010) Guide to Hot Weather Concreting
ACI 306.1	(1990; R 2002) Standard Specification for Cold Weather Concreting
ACI 306R	(2010) Guide to Cold Weather Concreting
ACI 308.1	(2011) Specification for Curing Concrete
ACI 318	(2014; Errata 1-2 2014; Errata 3-4 2015) Building Code Requirements for Structural Concrete and Commentary
ACI 347	(2004; Errata 2008; Errata 2012) Guide to Formwork for Concrete
ACI SP-15	(2011) Field Reference Manual: Standard Specifications for Structural Concrete ACI 301-05 with Selected ACI References

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ACI SP-2 (2007; Abstract: 10th Edition) ACI Manual  
of Concrete Inspection

ACI SP-66 (2004) ACI Detailing Manual

AMERICAN HARDBOARD ASSOCIATION (AHA)

AHA A135.4 (1995; R 2004) Basic Hardboard

AMERICAN WELDING SOCIETY (AWS)

AWS D1.4/D1.4M (2011) Structural Welding Code -  
Reinforcing Steel

ASTM INTERNATIONAL (ASTM)

ASTM A1064/A1064M (2017) Standard Specification for  
Carbon-Steel Wire and Welded Wire  
Reinforcement, Plain and Deformed, for  
Concrete

ASTM A615/A615M (2016) Standard Specification for Deformed  
and Plain Carbon-Steel Bars for Concrete  
Reinforcement

ASTM A706/A706M (2014) Standard Specification for  
Low-Alloy Steel Deformed and Plain Bars  
for Concrete Reinforcement

ASTM A934/A934M (2013) Standard Specification for  
Epoxy-Coated Prefabricated Steel  
Reinforcing Bars

ASTM A996/A996M (2016) Standard Specification for  
Rail-Steel and Axle-Steel Deformed Bars  
for Concrete Reinforcement

ASTM C1017/C1017M (2013; E 2015) Standard Specification for  
Chemical Admixtures for Use in Producing  
Flowing Concrete

ASTM C1077 (2015) Standard Practice for Laboratories  
Testing Concrete and Concrete Aggregates  
for Use in Construction and Criteria for  
Laboratory Evaluation

ASTM C1107/C1107M (2014a) Standard Specification for  
Packaged Dry, Hydraulic-Cement Grout  
(Nonshrink)

ASTM C1157/C1157M (2011) Standard Specification for  
Hydraulic Cement

ASTM C1218/C1218M (1999; R 2008) Standard Specification for  
Water-Soluble Chloride in Mortar and  
Concrete

ASTM C1260 (2014) Standard Test Method for Potential

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	Alkali Reactivity of Aggregates (Mortar-Bar Method)
ASTM C138/C138M	(2014) Standard Test Method for Density ("Unit Weight"), Yield, and Air Content (Gravimetric) of Concrete
ASTM C143/C143M	(2015) Standard Test Method for Slump of Hydraulic-Cement Concrete
ASTM C150/C150M	(2017) Standard Specification for Portland Cement
ASTM C1602/C1602M	(2012) Standard Specification for Mixing Water Used in Production of Hydraulic Cement Concrete
ASTM C172/C172M	(2017) Standard Practice for Sampling Freshly Mixed Concrete
ASTM C173/C173M	(2016) Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
ASTM C192/C192M	(2015) Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory
ASTM C231/C231M	(2017a) Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C260/C260M	(2010a) Standard Specification for Air-Entraining Admixtures for Concrete
ASTM C31/C31M	(2017) Standard Practice for Making and Curing Concrete Test Specimens in the Field
ASTM C311/C311M	(2013) Sampling and Testing Fly Ash or Natural Pozzolans for Use as a Mineral Admixture in Portland-Cement Concrete
ASTM C33/C33M	(2013) Standard Specification for Concrete Aggregates
ASTM C39/C39M	(2015a) Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
ASTM C42/C42M	(2013) Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
ASTM C494/C494M	(2016) Standard Specification for Chemical Admixtures for Concrete
ASTM C567/C567M	(2014) Determining Density of Structural Lightweight Concrete

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ASTM C595/C595M	(2015; E 2015) Standard Specification for Blended Hydraulic Cements
ASTM C618	(2012a) Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
ASTM C78/C78M	(2015a) Standard Test Method for Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading)
ASTM C920	(2014a) Standard Specification for Elastomeric Joint Sealants
ASTM C94/C94M	(2017a) Standard Specification for Ready-Mixed Concrete
ASTM C989/C989M	(2014) Standard Specification for Slag Cement for Use in Concrete and Mortars
ASTM D1751	(2004; E 2013; R 2013) Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
ASTM D1752	(2004a; R 2013) Standard Specification for Preformed Sponge Rubber Cork and Recycled PVC Expansion
ASTM D5759	(2012) Characterization of Coal Fly Ash and Clean Coal Combustion Fly Ash for Potential Uses
ASTM D6690	(2012) Standard Specification for Joint and Crack Sealants, Hot Applied, for Concrete and Asphalt Pavements
ASTM E1155	(2014) Standard Test Method for Determining Floor Flatness and Floor Levelness Numbers
ASTM E1643	(2011) Standard Practice for Selection, Design, Installation, and Inspection of Water Vapor Retarders Used in Contact with Earth or Granular Fill Under Concrete Slabs
ASTM E1745	(2011) Standard Specification for Water Vapor Retarders Used in Contact with Soil or Granular Fill under Concrete Slabs
ASTM E329	(2014a) Standard Specification for Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction
ASTM E96/E96M	(2016) Standard Test Methods for Water Vapor Transmission of Materials

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CONCRETE REINFORCING STEEL INSTITUTE (CRSI)

CRSI 10MSP (2009; 28th Ed) Manual of Standard Practice

NATIONAL INSTITUTE OF STANDARDS AND TECHNOLOGY (NIST)

NIST PS 1 (2009) DOC Voluntary Product Standard PS  
1-07, Structural Plywood

U.S. GREEN BUILDING COUNCIL (USGBC)

LEED NC (2009) Leadership in Energy and  
Environmental Design(tm) New Construction  
Rating System

1.2 DEFINITIONS

- a. "Cementitious material" as used herein must include all portland cement, pozzolan, fly ash, ground granulated blast-furnace slag .
- b. "Exposed to public view" means situated so that it can be seen from eye level from a public location after completion of the building. A public location is accessible to persons not responsible for operation or maintenance of the building.
- c. "Chemical admixtures" are materials in the form of powder or fluids that are added to the concrete to give it certain characteristics not obtainable with plain concrete mixes.
- d. "Supplementary cementing materials" (SCM) include coal fly ash, granulated blast-furnace slag, natural or calcined pozzolans, and ultra-fine coal ash when used in such proportions to replace the portland cement that result in improvement to sustainability and durability and reduced cost.
- e. "Design strength" (f'c) is the specified compressive strength of concrete at time(s) specified in this section to meet structural design criteria.
- f. "Mass Concrete" is any concrete system that approaches a maximum temperature of 158 degrees F within the first 72 hours of placement. In addition, it includes all concrete elements with a section thickness of 3 feet or more regardless of temperature.
- g. "Mixture proportioning" is the process of designing concrete mixture proportions to enable it to meet the strength, service life and constructability requirements of the project while minimizing the initial and life-cycle cost.
- h. "Mixture proportions" are the masses or volumes of individual ingredients used to make a unit measure (cubic meter or cubic yard) of concrete.
- i. "Pozzolan" is a siliceous or siliceous and aluminous material, which in itself possesses little or no cementitious value but will, in finely divided form and in the presence of moisture, chemically react with calcium hydroxide at ordinary temperatures to form compounds possessing cementitious properties.

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- j. "Workability (or consistence)" is the ability of a fresh (plastic) concrete mix to fill the form/mould properly with the desired work (vibration) and without reducing the concrete's quality. Workability depends on water content, chemical admixtures, aggregate (shape and size distribution), cementitious content and age (level of hydration).

### 1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

#### SD-01 Preconstruction Submittals

Concrete Curing Plan  
Quality Control Plan; G  
Quality Control Personnel Certifications; G  
Quality Control Organizational Chart  
Laboratory Accreditation; G  
Form Removal Schedule; G

#### SD-02 Shop Drawings

Formwork  
Reinforcing Steel; G

#### SD-03 Product Data

Joint Sealants; (LEED NC)  
Joint Filler; (LEED NC)  
Materials for Forms  
Recycled Aggregate Materials; (LEED NC)  
Cementitious Materials; (LEED NC)  
Vapor retarder and Vapor Barrier  
Concrete Curing Materials  
Reinforcement; (LEED NC)  
Liquid Chemical Floor Hardener  
Admixtures  
Mechanical Reinforcing Bar Connectors  
Waterstops

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Local/Regional Materials; (LEED NC)

SD-04 Samples

SD-05 Design Data

Concrete Mix Design; G

SD-06 Test Reports

Concrete Mix Design; G

Fly Ash

Pozzolan

Ground Granulated Blast-Furnace Slag

Aggregates

Compressive Strength Tests; G

Unit Weight of Structural Concrete

Ion Concentration

Air ContentSlump Tests

Water

SD-07 Certificates

Reinforcing Bars

Welder Qualifications

Material Safety Data Sheets

Forest Stewardship Council (FSC) Certification

Field Testing Technician and Testing Agency

SD-08 Manufacturer's Instructions

Liquid Chemical Floor Hardener

Curing Compound

#### 1.4 MODIFICATION OF REFERENCES

Accomplish work in accordance with ACI publications except as modified herein. Consider the advisory or recommended provisions to be mandatory. Interpret reference to the "Building Official," the "Structural Engineer," and the "Architect/Engineer" to mean the Contracting Officer.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

Follow ACI 301, ACI 304R and ASTM A934/A934M requirements and recommendations. Do not deliver concrete until vapor retarder, vapor

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barrier, forms, reinforcement, embedded items, and chamfer strips are in place and ready for concrete placement. Do not store concrete curing compounds or sealers with materials that have a high capacity to adsorb volatile organic compound (VOC) emissions, including . Do not store concrete curing compounds or sealers in occupied spaces.

#### 1.5.1 Reinforcement

Store reinforcement of different sizes and shapes in separate piles or racks raised above the ground to avoid excessive rusting. Protect from contaminants such as grease, oil, and dirt. Ensure bar sizes can be accurately identified after bundles are broken and tags removed.

### 1.6 QUALITY ASSURANCE

#### 1.6.1 Design Data

##### 1.6.1.1 Concrete Mix Design

Sixty days minimum prior to concrete placement, submit a mix design for each strength and type of concrete. Submit a complete list of materials including type; brand; source and amount of cement, complementary cementitious materials, , and admixtures; and applicable reference specifications. Submit mill test and all other test for cement, complementary cementitious materials, aggregates, and admixtures. Provide documentation of maximum nominal aggregate size, gradation analysis, percentage retained and passing sieve, and a graph of percentage retained verses sieve size. Provide mix proportion data using at least three different water-cementitious material ratios for each type of mixture, which produce a range of strength encompassing those required for each type of concrete required. If source material changes, resubmit mix proportion data using revised source material. Provide only materials that have been proven by trial mix studies to meet the requirements of this specification, unless otherwise approved in writing by the Contracting Officer. Indicate clearly in the submittal where each mix design is used when more than one mix design is submitted. Resubmit data on concrete components if the qualities or source of components changes. For previously approved concrete mix designs used within the past twelve months, the previous mix design may be re-submitted without further trial batch testing if accompanied by material test data conducted within the last six months. Obtain mix design approval from the contracting officer prior to concrete placement.

#### 1.6.2 Shop Drawings

##### 1.6.2.1 Reinforcing Steel

ACI SP-66. Indicate bending diagrams, assembly diagrams, splicing and laps of bars, shapes, dimensions, and details of bar reinforcing, accessories, and concrete cover. Do not scale dimensions from structural drawings to determine lengths of reinforcing bars. Reproductions of contract drawings are unacceptable.

#### 1.6.3 Test Reports

##### 1.6.3.1 Fly Ash and Pozzolan

Submit test results in accordance with ASTM C618 for fly ash and pozzolan. Submit test results performed within 6 months of submittal date.



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#### 1.6.4 ~~Field Samples~~

##### 1.6.4.1 ~~Surface Finish Samples~~

~~Provide a minimum of three sample concrete panels for each finish for each mix design, 3 feet by 3 feet, 3 inches thick. Use the approved concrete mix design(s). Provide sample panels on site at locations directed. Once approved, each set of panels must be representative of each of the finishes specified and of the workmanship and finish(es) required. Do not remove or destroy samples until directed by the Contracting Officer.~~

#### 1.6.5 Quality Control Plan

Develop and submit for approval a concrete quality control program ~~in accordance with the guidelines of ACI 121R and as specified herein.~~ The plan must include approved laboratories. Provide direct oversight for the concrete qualification program inclusive of associated sampling and testing. ~~All quality control reports must be provided to the Contracting Officer, Quality Manager and Concrete Supplier. Maintain a copy of ACI SP-15 and CRSI 10MSP at project site.~~

#### 1.6.6 Quality Control Personnel Certifications

The Contractor must submit for approval the responsibilities of the various quality control personnel, including the names and qualifications of the individuals in those positions and a quality control organizational chart defining the quality control hierarchy and the responsibility of the various positions. Quality control personnel must be employed by the Contractor.

~~Submit American Concrete Institute certification for the following:~~

- ~~a. CQC personnel responsible for inspection of concrete operations.~~
- ~~b. Lead Foreman or Journeyman of the Concrete Placing, Finishing, and Curing Crews.~~
- ~~c. Field Testing Technicians: ACI Concrete Field Testing Technician, Grade I.~~

##### 1.6.6.1 Field Testing Technician and Testing Agency

Submit data on qualifications of proposed testing agency and technicians for approval by the Contracting Officer prior to performing testing on concrete.

- ~~a. Work on concrete under this contract must be performed by an ACI Concrete Field Testing Technician Grade 1 qualified in accordance with ACI SP-2 or equivalent. Equivalent certification programs must include requirements for written and performance examinations as stipulated in ACI SP-2.~~
- ~~b. Testing agencies that perform testing services on reinforcing steel must meet the requirements of ASTM E329.~~
- ~~c. Testing agencies that perform testing services on concrete materials must meet the requirements of ASTM C1077.~~

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#### 1.6.7 Laboratory Qualifications for Concrete Qualification Testing

The concrete testing laboratory must have the necessary equipment and experience to accomplish required testing. The laboratory must meet the requirements of ASTM C1077 and be Cement and Concrete Reference Laboratory (CCRL) inspected.

#### 1.6.8 Laboratory Accreditation

Laboratory and testing facilities must be provided by and at the expense of the Contractor. The laboratories performing the tests must be accredited in accordance with ASTM C1077, including ASTM C78/C78M and ASTM C1260. The accreditation must be current and must include the required test methods, as specified. Furthermore, the testing must comply with the following requirements:

- a. Aggregate Testing and Mix Proportioning: Aggregate testing and mixture proportioning studies must be performed by an accredited laboratory and under the direction of a who is competent in concrete materials and must sign all reports and designs.
- b. Acceptance Testing: Furnish all materials, labor, and facilities required for molding, curing, testing, and protecting test specimens at the site and in the laboratory. Furnish and maintain boxes or other facilities suitable for storing and curing the specimens at the site while in the mold within the temperature range stipulated by ASTM C31/C31M.
- c. Contractor Quality Control: All sampling and testing must be performed by an approved, onsite, independent, accredited laboratory.

#### 1.7 ENVIRONMENTAL REQUIREMENTS

Provide space ventilation according to manufacturer recommendations, at a minimum, during and following installation of concrete curing compound and sealer. Maintain one of the following ventilation conditions during the curing period or for 72 hours after installation:

- a. Supply 100 percent outside air 24 hours a day.
- b. Supply airflow at a rate of 6 air changes per hour, when outside temperatures are between 55 degrees F and 84 degrees F and humidity is between 30 percent and 60 percent.
- c. Supply airflow at a rate of 1.5 air changes per hour, when outside air conditions are not within the range stipulated above.

##### 1.7.1 Submittals for Environmental Performance

- a. Provide data indication the percentage of post-industrial pozzolan (fly ash, blast furnace slag) cement substitution as a percentage of the full product composite by weight.
- b. Provide data indicating the percentage of post-industrial and post-consumer recycled content aggregate.
- c. Provide product data indicating the percentage of post-consumer recycled steel content in each type of steel reinforcement as a percentage of the full product composite by weight.

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- d. Provide product data stating the location where all products were manufactured
- f. For projects using reusable formwork, provide data showing how formwork is reused.
- g. Provide MSDS product information data showing that form release agents meet any environmental performance goals such as using vegetable and soy based products.
- h. Provide MSDS product information data showing that concrete adhesives meet any environmental performance goals including low emitting, low volatile organic compound products.

## 1.8 SUSTAINABLE DESIGN REQUIREMENTS

### 1.8.1 Local/Regional Materials

Use materials or products extracted, harvested, or recovered, as well as manufactured, within a 500 mile radius from the project site, if available from a minimum of three sources. PART 2 PRODUCTS

## 2.1 MATERIALS FOR FORMS

Provide wood, plywood, plastic, carton, or steel. Use plywood or steel forms where a smooth form finish is required.

### 2.1.1 Wood Forms

Use lumber as specified in Section 06 10 00 ROUGH CARPENTRY and as follows. Provide lumber that is square edged or tongue-and-groove boards, free of raised grain, knotholes, or other surface defects. Provide plywood that complies with NIST PS 1, B-B concrete form panels or better or AHA A135.4, hardboard for smooth form lining.

#### 2.1.1.1 Concrete Form Plywood (Standard Rough)

Provide plywood that conforms to NIST PS 1, B-B, concrete form, not less than 5/8-inch thick.

#### 2.1.1.2 Overlaid Concrete Form Plywood (Standard Smooth)

Provide plywood that conforms to NIST PS 1, B-B, high density form overlay, not less than 5/8-inch thick.

### 2.1.2 Plastic Forms

Plastic lumber. Provide plastic forms that contain a minimum of 50 percent post-consumer recycled content, or a minimum of 50 percent post-industrial recycled content.

### 2.1.3 Steel Forms

Provide steel form surfaces that do not contain irregularities, dents, or sags.

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## 2.2 FORM TIES AND ACCESSORIES

Provide a form tie system that does not leave mild steel after break-off or removal any closer than 2 inches from the exposed surface. Do not use wire alone. Form ties and accessories must not reduce the effective cover of the reinforcement.

## 2.3 CONCRETE MIX DESIGN

### 2.3.1 Contractor-Furnished Mix Design

ACI 211.1, ACI 301, and ACI 318 ACI 304.2R except as otherwise specified. Indicate the compressive strength ( $f'_c$ ) of the concrete for each portion of the structure(s) as specified below. Where faster set time is required, use Type III cement before using calcium chloride with approval from the contracting officer.

#### 2.3.1.1 All Concrete

Proportion normal-weight concrete mixture as follows:

- a. Minimum Compressive Strength: As indicated on the drawings at 28 days.
- b. Maximum Water-Cementitious Materials Ratio: 0.50 .
- c. Slump Limit: as indicated on the submitted mix design for each type of concrete, plus or minus 1 inch.
- d. Air Content: 3 percent, plus or minus 1.5 percent at point of delivery for 1-1/2 inch nominal maximum aggregate size.
- e. Air Content: 3 percent, plus or minus 1.5 percent at point of delivery for 1 inch nominal maximum aggregate size.

#### 2.3.1.2 Mix Proportions for Normal Weight Concrete

Trial design batches, mixture proportioning studies, and testing requirements for various classes and types of concrete specified are the responsibility of the Contractor. Base mixture proportions on compressive strength as determined by test specimens fabricated in accordance with ASTM C192/C192M and tested in accordance with ASTM C39/C39M. Samples of all materials used in mixture proportioning studies must be representative of those proposed for use in the project and must be accompanied by the manufacturer's or producer's test report indicating compliance with these specifications. Base trial mixtures having proportions, consistencies, and suitable for the work on methodology described in ACI 211.1. In the trial mixture, use at least three different water-cementitious material ratios for each type of mixture, which must produce a range of strength encompassing those required for each class and type of concrete required on the project. The maximum water-cementitious material ratio allowed must be based on equivalent water-cementitious material ratio calculations as determined by the conversion from the weight ratio of water to cement plus pozzolan by weight equivalency method. Design laboratory trial mixture for maximum permitted slump and air content. Each combination of material proposed for use must have separate trial mixture, except for accelerator or retarder use can be provided without separate trial mixture. Report the temperature of concrete in each trial batch. For each water-cementitious material ratio, at least three test cylinders for each test age must be made and cured in accordance with ASTM C192/C192M and tested in accordance

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with ASTM C39/C39M for 7, 28, days. From these results, plot a curve showing the relationship between water-cementitious material ratio and strength for each set of trial mix studies. In addition, plot a curve showing the relationship between 7 and 28 day strengths.

#### 2.3.1.3 Required Average Strength of Mix Design

The selected mixture must produce an average compressive strength exceeding the specified strength by the amount indicated in ACI 301, but may not exceed the specified strength at the same age by more than 20 percent. When a concrete production facility has a record of at least 15 consecutive tests, the standard deviation must be calculated and the required average compressive strength must be determined in accordance with ACI 301.

#### 2.3.2 Ready-Mix Concrete

Provide concrete that meets the requirements of ASTM C94/C94M.

Ready-mixed concrete manufacturer must provide duplicate delivery tickets with each load of concrete delivered. Provide delivery tickets with the following information in addition to that required by ASTM C94/C94M:

Type and brand cement

Cement and complementary cementitious materials content in 94-pound bags per cubic yard of concrete

Maximum size of aggregate

Amount and brand name of admixtures

Total water content expressed by water cementitious material ratio

#### 2.3.3 Concrete Curing Materials

Provide concrete curing material in accordance with ACI 301 Section 5 and ACI 308.1 Section 2. Submit product data for concrete curing compounds. Submit manufacturers instructions for placement of curing compound.

### 2.4 MATERIALS

#### 2.4.1 Cementitious Materials

For exposed concrete, use one manufacturer and one source for each type of cement, ground slag, fly ash, and pozzolan.

##### 2.4.1.1 Fly Ash

ASTM C618, Class F, except that the maximum allowable loss on ignition must not exceed 3 percent. Class F fly ash for use in mitigating Alkali-Silica Reactivity must have a Calcium Oxide (CaO) content of less than 8 percent and a total equivalent alkali content less than 1.5 percent.

Add with cement. Fly ash content must be a minimum of 20 percent by weight of cementitious material, provided the fly ash does not reduce the amount of cement in the concrete mix below the minimum requirements of local building codes. Where the use of fly ash cannot meet the minimum level, provide the maximum amount of fly ash permissible that meets the code

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requirements for cement content. Report the chemical analysis of the fly ash in accordance with ASTM C311/C311M. Evaluate and classify fly ash in accordance with ASTM D5759.

#### 2.4.1.2 Raw or Calcined Natural Pozzolan

Natural pozzolan must be raw or calcined and conform to ASTM C618, Class N, including the optional requirements for uniformity and effectiveness in controlling Alkali-Silica reaction and must have an ignition loss not exceeding 3 percent. Class N pozzolan for use in mitigating Alkali-Silica Reactivity must have a Calcium Oxide (CaO) content of less than 13 percent and total equivalent alkali content less than 3 percent.

#### 2.4.1.3 Ultra Fine Fly Ash and Ultra Fine Pozzolan

Ultra Fine Fly Ash (UFFA) and Ultra Fine Pozzolan (UFP) must conform to ASTM C618, Class F or N, and the following additional requirements:

- a. The strength activity index at 28 days of age must be at least 95 percent of the control specimens.
- b. The average particle size must not exceed 6 microns.
- c. The sum of  $\text{SiO}_2 + \text{Al}_2\text{O}_3 + \text{Fe}_2\text{O}_3$  must be greater than 77 percent.

#### 2.4.1.4 Portland Cement

Provide cement that conforms to ASTM C150/C150M, Type I, with tri-calcium aluminates (C3A) content less than 10 percent and a maximum cement-alkali content of 0.80 percent  $\text{Na}_2\text{Oe}$  (sodium oxide) equivalent.. Use one brand and type of cement for formed concrete having exposed-to-view finished surfaces.

#### 2.4.1.5 Blended Cements

Blended cement must conform to ASTM C595/C595M and ASTM C1157/C1157M, Type IP or IS, including the optional requirement for mortar expansion and consist of a mixture of ASTM C150/C150M Type I, or Type II cement and a complementary cementing material. The slag added to the Type IS blend must be ASTM C989/C989M ground granulated blast-furnace slag. The pozzolan added to the Type IP blend must be ASTM C618 Class F and must be interground with the cement clinker. The manufacturer must state in writing that the amount of pozzolan in the finished cement will not vary more than plus or minus 5 mass percent of the finished cement from lot-to-lot or within a lot. The percentage and type of mineral admixture used in the blend must not change from that submitted for the aggregate evaluation and mixture proportioning.

#### 2.4.2 Water

Water must comply with the requirements of ASTM C1602/C1602M. Minimize the amount of water in the mix. Improve workability by adjusting the grading rather than by adding water. Water must be potable; free from injurious amounts of oils, acids, alkalis, salts, organic materials, or other substances deleterious to concrete. Submit test report showing water complies with ASTM C1602/C1602M.

#### 2.4.3 Aggregates

ASTM C33/C33M, except as modified herein. Furnish aggregates for exposed

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concrete surfaces from one source. Provide aggregates that do not contain any substance which may be deleteriously reactive with the alkalis in the cement. Submit test report showing compliance with ASTM C33/C33M.

#### 2.4.4 Nonshrink Grout

ASTM C1107/C1107M.

#### 2.4.5 Admixtures

ASTM C494/C494M: Type A, water reducing; Type B, retarding; Type C, accelerating; Type D, water-reducing and retarding; and Type E, water-reducing and accelerating admixture. Do not use calcium chloride admixtures. Submit product data for admixtures used in concrete.

##### 2.4.5.1 Air-Entraining

ASTM C260/C260M.

##### 2.4.5.2 High Range Water Reducer (HRWR) (Superplasticizers)

ASTM C494/C494M, Type F and ASTM C1017/C1017M.

#### 2.4.6 Vapor Retarder and Vapor Barrier

ASTM E1745 Class A, B, or C polyethylene sheeting, minimum 10 mil thickness or other equivalent material with a maximum permeance rating of 0.04 perms per ASTM E96/E96M.

Consider plastic vapor retarders and adhesives with a high recycled content, low toxicity low VOC (Volatile Organic Compounds) levels.

#### 2.4.7 Expansion/Contraction Joint Filler

ASTM D1751 or ASTM D1752 Type I or II. Material must be 1/2 inch thick, unless otherwise indicated.

#### 2.4.8 Joint Sealants

Submit manufacturer's product data, indicating VOC content.

##### 2.4.8.1 Horizontal Surfaces, 3 Percent Slope, Maximum

ASTM D6690 or ASTM C920, Type M, Class 25, Use T.

##### 2.4.8.2 Vertical Surfaces Greater Than 3 Percent Slope

ASTM C920, Type M, Grade NS, Class 25, Use T ..

#### 2.5 REINFORCEMENT

##### 2.5.1 Reinforcing Bars

ACI 301 unless otherwise specified. Use deformed steel. ASTM A615/A615M with the bars marked A, Grade 60; or ASTM A996/A996M with the bars marked R, Grade 60, or marked A, Grade 60. Submit mill certificates for reinforcing bars.

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#### 2.5.1.1 Weldable Reinforcing Bars

Provide weldable reinforcing bars that conform to ASTM A706/A706M and ASTM A615/A615M and Supplement S1, Grade 60, except that the maximum carbon content must be 0.55 percent.

#### 2.5.2 Mechanical Reinforcing Bar Connectors

ACI 301. Provide 125 percent minimum yield strength of the reinforcement bar.

#### 2.5.3 Wire

##### 2.5.3.1 Welded Wire Reinforcement

ASTM A1064/A1064M. Provide flat sheets of welded wire reinforcement for slabs and toppings.

##### 2.5.3.2 Steel Wire

Wire must conform to ASTM A1064/A1064M.

#### 2.5.4 Reinforcing Bar Supports

Supports include bolsters, chairs, spacers, and other devices necessary for proper spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place.

Provide wire bar type supports of coated or non-corrodible material conforming to ACI SP-66 and CRSI 10MSP.

Legs of supports in contact with formwork must be hot-dip galvanized, or plastic coated after fabrication, or stainless-steel bar supports.

### PART 3 EXECUTION

#### 3.1 EXAMINATION

Do not begin installation until substrates have been properly constructed; verify that substrates are level.

If substrate preparation is the responsibility of another installer, notify Contracting Officer of unsatisfactory preparation before processing.

Check field dimensions before beginning installation. If dimensions vary too much from design dimensions for proper installation, notify Contracting Officer and wait for instructions before beginning installation.

#### 3.2 PREPARATION

Determine quantity of concrete needed and minimize the production of excess concrete. Designate locations or uses for potential excess concrete before the concrete is poured.

##### 3.2.1 General

Surfaces against which concrete is to be placed must be free of debris, loose material, standing water, snow, ice, and other deleterious substances before start of concrete placing.



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Remove standing water without washing over freshly deposited concrete.  
Divert flow of water through side drains provided for such purpose.

### 3.2.2 Subgrade Under Foundations and Footings

When subgrade material is semiporous and dry, sprinkle subgrade surface with water as required to eliminate suction at the time concrete is deposited, or seal subgrade surface by covering surface with specified vapor retarder. When subgrade material is porous, seal subgrade surface by covering surface with specified vapor retarder.

### 3.2.3 Subgrade Under Slabs on Ground

Before construction of slabs on ground, have underground work on pipes and conduits completed and approved.

Previously constructed subgrade or fill must be cleaned of foreign materials.

Finish surface of capillary water barrier under interior slabs on ground must not show deviation in excess of 1/4 inch when tested with a 10-foot straightedge parallel with and at right angles to building lines.

Finished surface of subgrade or fill under exterior slabs on ground must not be more than 0.02-foot above or 0.10-foot below elevation indicated.

### 3.2.4 Edge Forms and Screed Strips for Slabs

Set edge forms or bulkheads and intermediate screed strips for slabs to obtain indicated elevations and contours in finished slab surface and must be strong enough to support vibrating bridge screeds or roller pipe screeds if nature of specified slab finish requires use of such equipment. Align concrete surface to elevation of screed strips by use of strike-off templates or approved compacting-type screeds.

### 3.2.5 Reinforcement and Other Embedded Items

Secure reinforcement, joint materials, and other embedded materials in position, inspected, and approved before start of concrete placing.

## 3.3 FORMS

Provide forms, shoring, and scaffolding for concrete placement in accordance with ACI 301 Section 2 and 5 and ACI 347. Set forms mortar-tight and true to line and grade. Chamfer above grade exposed joints, edges, and external corners of concrete 0.75 inch unless otherwise indicated. Provide formwork with clean-out openings to permit inspection and removal of debris.

### 3.3.1 Coating

Before concrete placement, coat the contact surfaces of forms with a form release agent.

### 3.3.2 Reuse

Reuse forms providing the structural integrity of concrete and the aesthetics of exposed concrete are not compromised. Wood forms must not be clogged with paste and must be capable of absorbing high water-cementitious

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material ratio paste.

### 3.3.3 Forms for Standard Rough Form Finish

Provide formwork in accordance with ACI 301 Section 5 with a surface finish, SF-1.0, for formed surfaces that are to be concealed by other construction.

### 3.3.4 Forms for Standard Smooth Form Finish

Provide formwork in accordance with ACI 301 Section 5 with a surface finish, SF-3.0, for formed surfaces that are exposed to view.

### 3.3.5 Form Ties

Provide ties in accordance with ACI 301 section 2.

### 3.3.6 Forms for Concrete Pan Joist Construction

Pan-form units for one-way or two-way concrete joist and slab construction must be factory-fabricated units of the approximate section indicated. Units must consist of steel or molded fiberglass concrete form pans. Closure units must be furnished as required.

### 3.3.7 Tolerances for Form Construction

Construct formwork to ensure that after removal of forms and prior to patching and finishing of formed surfaces, provide concrete surfaces in accordance with tolerances specified in ACI 301 Section 5 and ACI 117.

### 3.3.8 Removal of Forms and Supports

After placing concrete, removal of forms must be in accordance with ACI 301 Section 2 except as modified by approved form removal schedule.

## 3.4 PLACING REINFORCEMENT AND MISCELLANEOUS MATERIALS

ACI 301 and ACI SP-66. Provide bars, welded wire reinforcement, wire ties, supports, and other devices necessary to install and secure reinforcement. Reinforcement must not have rust, scale, oil, grease, clay, or foreign substances that would reduce the bond. Rusting of reinforcement is a basis of rejection if the effective cross-sectional area or the nominal weight per unit length has been reduced. Remove loose rust prior to placing steel. Tack welding is prohibited.

### 3.4.1 General

Provide details of reinforcement that are in accordance with ACI 301 and ACI SP-66 and as specified.

### 3.4.2 Vapor Retarder and Vapor Barrier

Install in accordance with ASTM E1643. Provide beneath the on-grade concrete floor slab. Use the greatest widths and lengths practicable to eliminate joints wherever possible. Lap joints a minimum of 12 inches and tape. Remove torn, punctured, or damaged vapor retarder and vapor barrier material and provide with new vapor retarder and vapor barrier prior to placing concrete. Concrete placement must not damage vapor retarder and vapor barrier material.

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### 3.4.3 Reinforcement Supports

Support reinforcement in accordance with ACI 301 Section 3. Supports for coated or galvanized bars must also be coated with electrically compatible material for a distance of at least 2 inches beyond the point of contact with the bars.

### 3.4.4 Splicing

As indicated. For splices not indicated ACI 301. Do not splice at points of maximum stress. Overlap welded wire reinforcement the spacing of the cross wires, plus 2 inches.

### 3.4.5 Future Bonding

Plug exposed, threaded, mechanical reinforcement bar connectors with a greased bolt. Provide bolt threads that match the connector. Countersink the connector in the concrete. Caulk the depression after the bolt is installed.

### 3.4.6 Setting Miscellaneous Material

Place and secure anchors and bolts, pipe sleeves, conduits, and other such items in position before concrete placement and support against displacement. Plumb anchor bolts and check location and elevation. Temporarily fill voids in sleeves with readily removable material to prevent the entry of concrete.

### 3.4.7 Fabrication

Shop fabricate reinforcing bars to conform to shapes and dimensions indicated for reinforcement, and as follows:

Provide fabrication tolerances that are in accordance with ACI 318 and ACI SP-66.

Provide hooks and bends that are in accordance with ACI 318 and ACI SP-66.

Reinforcement must be bent cold to shapes as indicated. Bending must be done in the shop. Rebending of a reinforcing bar that has been bent incorrectly is not be permitted. Bending must be in accordance with standard approved practice and by approved machine methods.

Tolerance on nominally square-cut, reinforcing bar ends must be in accordance with ACI SP-66.

Deliver reinforcing bars bundled, tagged, and marked. Tags must be metal with bar size, length, mark, and other information pressed in by machine. Marks must correspond with those used on the placing drawings.

Do not use reinforcement that has any of the following defects:

- a. Bar lengths, depths, and bends beyond specified fabrication tolerances
- b. Bends or kinks not indicated on drawings or approved shop drawings
- c. Bars with reduced cross-section due to rusting or other cause

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Replace defective reinforcement with new reinforcement having required shape, form, and cross-section area.

#### 3.4.8 Placing Reinforcement

Place reinforcement in accordance with ACI 301 and ACI SP-66.

For slabs on grade (over earth or over capillary water barrier) and for footing reinforcement, support bars or welded wire reinforcement on precast concrete blocks, spaced at intervals required by size of reinforcement, to keep reinforcement the minimum height specified above the underside of slab or footing.

For slabs other than on grade, supports for which any portion is less than 1 inch from concrete surfaces that are exposed to view or to be painted must be of precast concrete units, plastic-coated steel, or stainless steel protected bar supports. Precast concrete units must be wedge shaped, not larger than 3-1/2 by 3-1/2 inches, and of thickness equal to that indicated for concrete protection of reinforcement. Provide precast units that have cast-in galvanized tie wire hooked for anchorage and blend with concrete surfaces after finishing is completed.

Provide reinforcement that is supported and secured together to prevent displacement by construction loads or by placing of wet concrete, and as follows:

Provide supports for reinforcing bars that are sufficient in number and have sufficient strength to carry the reinforcement they support, and in accordance with ACI 318, ACI SP-66 and CRSI 10MSP. Do not use supports to support runways for concrete conveying equipment and similar construction loads.

Equip supports on ground and similar surfaces with sand-plates.

Support welded wire reinforcement as required for reinforcing bars.

Secure reinforcements to supports by means of tie wire. Wire must be black, soft iron wire, not less than 16 gage.

Reinforcement must be accurately placed, securely tied at intersections, and held in position during placing of concrete by spacers, chairs, or other approved supports. Point wire-tie ends away from the form. Unless otherwise indicated, numbers, type, and spacing of supports must conform to ACI SP-66.

Bending of reinforcing bars partially embedded in concrete is permitted only as specified in ACI SP-66 and ACI 318.

#### 3.4.9 Spacing of Reinforcing Bars

Spacing must be as indicated. If not indicated, spacing must be in accordance with the ACI 318 and ACI SP-66.

Reinforcing bars may be relocated to avoid interference with other reinforcement, or with conduit, pipe, or other embedded items. If any reinforcing bar is moved a distance exceeding one bar diameter or specified placing tolerance, resulting rearrangement of reinforcement is subject to preapproval by the Contracting Officer.

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#### 3.4.10 Concrete Protection for Reinforcement

Concrete protection must be in accordance with the ACI 318 and ACI SP-66.

#### 3.4.11 Welding

Welding must be in accordance with AWS D1.4/D1.4M.

### 3.5 BATCHING, MEASURING, MIXING, AND TRANSPORTING CONCRETE

ASTM C94/C94M, ACI 301, ACI 302.1R and ACI 304R, except as modified herein. Batching equipment must be such that the concrete ingredients are consistently measured within the following tolerances: 1 percent for cement and water, 2 percent for aggregate, and 3 percent for admixtures. Furnish mandatory batch ticket information for each load of ready mix concrete.

#### 3.5.1 Measuring

Make measurements at intervals as specified in paragraphs SAMPLING and TESTING.

#### 3.5.2 Mixing

ASTM C94/C94M, ACI 301 and ACI 304R. Machine mix concrete. Begin mixing within 30 minutes after the cement has been added to the aggregates. Place concrete within 90 minutes of either addition of mixing water to cement and aggregates or addition of cement to aggregates if the air temperature is less than 84 degrees F. Reduce mixing time and place concrete within 60 minutes if the air temperature is greater than 84 degrees F except as follows: if set retarding admixture is used and slump requirements can be met, limit for placing concrete may remain at 90 minutes. Additional water may be added, provided that both the specified maximum slump and water-cementitious material ratio are not exceeded and the required concrete strength is still met. When additional water is added, an additional 30 revolutions of the mixer at mixing speed is required. Dissolve admixtures in the mixing water and mix in the drum to uniformly distribute the admixture throughout the batch. Do not reconstitute concrete that has begun to solidify.

#### 3.5.3 Transporting

Transport concrete from the mixer to the forms as rapidly as practicable. Prevent segregation or loss of ingredients. Clean transporting equipment thoroughly before each batch. Do not use aluminum pipe or chutes. Remove concrete which has segregated in transporting and dispose of as directed.

### 3.6 PLACING CONCRETE

Place concrete in accordance with ACI 301 Section 5.

#### 3.6.1 Footing Placement

Concrete for footings may be placed in excavations without forms upon inspection and approval by the Contracting Officer. Excavation width must be a minimum of 4 inches greater than indicated.

#### 3.6.2 Pumping

ACI 304R and ACI 304.2R. Pumping must not result in separation or loss of

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materials nor cause interruptions sufficient to permit loss of plasticity between successive increments. Loss of slump in pumping equipment must not exceed 2 inches at discharge/placement. Do not convey concrete through pipe made of aluminum or aluminum alloy. Avoid rapid changes in pipe sizes. Limit maximum size of coarse aggregate to 33 percent of the diameter of the pipe. Limit maximum size of well rounded aggregate to 40 percent of the pipe diameter. Take samples for testing at both the point of delivery to the pump and at the discharge end.

### 3.6.3 Cold Weather

ACI 306.1. Do not allow concrete temperature to decrease below 50 degrees F. Obtain approval prior to placing concrete when the ambient temperature is below 40 degrees F or when concrete is likely to be subjected to freezing temperatures within 24 hours. Cover concrete and provide sufficient heat to maintain 50 degrees F minimum adjacent to both the formwork and the structure while curing. Limit the rate of cooling to 37 degrees F in any 1 hour and 50 degrees F per 24 hours after heat application.

### 3.6.4 Hot Weather

Maintain required concrete temperature using Figure 4.2 in ACI 305R to prevent the evaporation rate from exceeding 0.2 pound of water per square foot of exposed concrete per hour. Cool ingredients before mixing or use other suitable means to control concrete temperature and prevent rapid drying of newly placed concrete. Shade the fresh concrete as soon as possible after placing. Start curing when the surface of the fresh concrete is sufficiently hard to permit curing without damage. Provide water hoses, pipes, spraying equipment, and water hauling equipment, where job site is remote to water source, to maintain a moist concrete surface throughout the curing period. Provide burlap cover or other suitable, permeable material with fog spray or continuous wetting of the concrete when weather conditions prevent the use of either liquid membrane curing compound or impervious sheets. For vertical surfaces, protect forms from direct sunlight and add water to top of structure once concrete is set.

### 3.6.5 Bonding

Surfaces of set concrete at joints, must be roughened and cleaned of laitance, coatings, loose particles, and foreign matter. Roughen surfaces in a manner that exposes the aggregate uniformly and does not leave laitance, loosened particles of aggregate, nor damaged concrete at the surface.

Obtain bonding of fresh concrete that has set as follows:

At joints between footings and walls or columns, between walls or columns and the beams or slabs they support, and elsewhere unless otherwise specified; roughened and cleaned surface of set concrete must be dampened, but not saturated, immediately prior to placing of fresh concrete.

At joints in exposed-to-view work; at vertical joints in walls; at joints near midpoint of span in girders, beams, supported slabs, other structural members; in work designed to contain liquids; the roughened and cleaned surface of set concrete must be dampened but not saturated and covered with a cement grout coating.

Provide cement grout that consists of equal parts of portland cement and

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fine aggregate by weight with not more than 6 gallons of water per sack of cement. Apply cement grout with a stiff broom or brush to a minimum thickness of 1/16 inch. Deposit fresh concrete before cement grout has attained its initial set.

### 3.7 WASTE MANAGEMENT

Provide as specified in the Waste Management Plan and as follows.

#### 3.7.1 Mixing Equipment

Before concrete pours, designate for cleaning out concrete mixing trucks. Minimize water used to wash equipment.

#### 3.7.2 Hardened, Cured Waste Concrete

#### 3.7.3 Reinforcing Steel

Collect reinforcing steel and place in designated area for recycling.

#### 3.7.4 Other Waste

Identify concrete manufacturer's or supplier's policy for collection or return of construction waste, unused material, deconstruction waste, and/or packaging material.

### 3.8 SURFACE FINISHES EXCEPT FLOOR, SLAB, AND PAVEMENT FINISHES

#### 3.8.1 Defects

Repair surface defects in accordance with ACI 301 Section 5.

#### 3.8.2 Not Against Forms (Top of Walls)

Surfaces not otherwise specified must be finished with wood floats to even surfaces. Finish must match adjacent finishes.

#### 3.8.3 Formed Surfaces

##### 3.8.3.1 Tolerances

ACI 117 and as indicated.

##### 3.8.3.2 As-Cast Rough Form

Provide for surfaces not exposed to public view a surface finish SF-1.0. Patch holes and defects in accordance with ACI 301.

##### 3.8.3.3 Standard Smooth Finish

Provide for surfaces exposed to public view a surface finish SF-3.0. Patch holes and defects in accordance with ACI 301.

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#### 3.8.4 Finish

### 3.9 FLOOR, SLAB, AND PAVEMENT FINISHES AND MISCELLANEOUS CONSTRUCTION

ACI 301 and ACI 302.1R, unless otherwise specified. Slope floors uniformly to drains where drains are provided. Depress the concrete base slab where quarry tile, ceramic tile, are indicated. Steel trowel and fine-broom finish concrete slabs that are to receive quarry tile, ceramic tile, or paver tile. Where straightedge measurements are specified, Contractor must provide straightedge.

#### 3.9.1 Finish

Place, consolidate, and immediately strike off concrete to obtain proper contour, grade, and elevation before bleedwater appears. Permit concrete to attain a set sufficient for floating and supporting the weight of the finisher and equipment. If bleedwater is present prior to floating the surface, drag the excess water off or remove by absorption with porous materials. Do not use dry cement to absorb bleedwater.

##### 3.9.1.1 Scratched

Use for surfaces intended to receive bonded applied cementitious applications. Finish concrete in accordance with ACI 301 Section 5 for a scratched finish.

##### 3.9.1.2 Floated

Use for surfaces to receive sand bed terrazzo, and exterior slabs where not otherwise specified. Finish concrete in accordance with ACI 301 Section 5 for a floated finish.

##### 3.9.1.3 Steel Troweled

Use for floors intended as walking surfaces, and for reception of floor coverings. Finish concrete in accordance with ACI 301 Section 5 for a steel troweled finish.

##### 3.9.1.4 Broomed

Use on surfaces of exterior walks, platforms, patios, and ramps, unless otherwise indicated. Finish concrete in accordance with ACI 301 Section 5 for a broomed finish.

##### 3.9.1.5 Pavement

Screed the concrete with a template advanced with a combined longitudinal and crosswise motion. Maintain a slight surplus of concrete ahead of the template. After screeding, float the concrete longitudinally. Use a straightedge to check slope and flatness; correct and refloat as necessary. Obtain final finish by Round edges and joints with an edger having a radius of 1/8 inch.

##### 3.9.1.6 Concrete Toppings Placement

The following requirements apply to the placement of toppings of concrete on base slabs that are either freshly placed and still plastic, or on



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hardened base slabs.

- a. Placing on a Fresh Base: Screed and bull float the base slab. As soon as the water sheen has disappeared, lightly rake the surface of the base slab with a stiff bristle broom to produce a bonding surface for the topping. Immediately spread the topping mixture evenly over the roughened base before final set takes place. Give the topping the finish .
- b. Bonding to a Hardened Base: When the topping is to be bonded to a floated or troweled hardened base, roughen the base by scarifying, grit-blasting, scabbling, planing, flame cleaning, or acid-etching to lightly expose aggregate and provide a bonding surface. Remove dirt, laitance, and loose aggregate by means of a stiff wire broom. Keep the clean base wet for a period of 12 hours preceding the application of the topping. Remove excess water and apply a 1:1:1/2 cement-sand-water grout, and brush into the surface of the base slab. Do not allow the cement grout to dry, and spread it only short distances ahead of the topping placement. Do not allow the temperature differential between the completed base and the topping mixture to exceed 41 degrees F at the time of placing. Place the topping and finish as indicated.

### 3.9.2 Flat Floor Finishes

ACI 302.1R. Construct in accordance with one of the methods recommended in Table 7.15.3, "Typical Composite Ff/FL Values for Various Construction Methods." ACI 117 for tolerance tested by ASTM E1155.

- a. Specified Conventional Value:

Floor Flatness (Ff) 13 minimum  
Floor Levelness (FL) 10 minimum

- b. Specified Industrial:

Floor Flatness (Ff) 15 minimum  
Floor Levelness (FL) 10 minimum

#### 3.9.2.1 Measurement of Floor Tolerances

Test slab within 24 hours of the final troweling. Provide tests to Contracting Officer within 12 hours after collecting the data. Floor flatness inspector is required to provide a tolerance report which must include:

- a. Key plan showing location of data collected.
- b. Results required by ASTM E1155.

#### 3.9.2.2 Remedies for Out of Tolerance Work

Contractor is required to repair and retest any floors not meeting specified tolerances. Prior to repair, Contractor must submit and receive approval for the proposed repair, including product data from any materials proposed. Repairs must not result in damage to structural integrity of the floor. For floors exposed to public view, repairs must prevent any uneven or unusual coloring of the surface.

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### 3.9.3 Concrete Walks

Provide 4 inches thick minimum. Provide contraction joints spaced every 5 linear feet unless otherwise indicated. Cut contraction joints one inch deep with a jointing tool after the surface has been finished. Provide 0.5 inch thick transverse expansion joints at changes in direction where sidewalk abuts curb, steps, rigid pavement, or other similar structures; space expansion joints every 50 feet maximum. Give walks a broomed finish. Unless indicated otherwise, provide a transverse slope of 1/48. Limit variation in cross section to 1/4 inch in 5 feet.

## 3.10 JOINTS

### 3.10.1 Construction Joints

Make and locate joints not indicated so as not to impair strength and appearance of the structure, as approved. Joints must be perpendicular to main reinforcement. Reinforcement must be continued and developed across construction joints. Locate construction joints as follows:

#### 3.10.1.1 Maximum Allowable Construction Joint Spacing

- a. In walls at not more than 60 feet in any horizontal direction.
- b. In slabs on ground, so as to divide slab into areas not in excess of 1,200 square feet.

#### 3.10.1.2 Construction Joints for Constructability Purposes

- a. In walls, at top of footing; at top of slabs on ground; at top and bottom of door and window openings or where required to conform to architectural details; and at underside of deepest beam or girder framing into wall.
- b. In columns or piers, at top of footing; at top of slabs on ground; and at underside of deepest beam or girder framing into column or pier.
- c. Near midpoint of spans for supported slabs, beams, and girders unless a beam intersects a girder at the center, in which case construction joints in girder must offset a distance equal to twice the width of the beam. Make transfer of shear through construction joint by use of inclined reinforcement.

Provide keyways at least 1-1/2-inches deep in construction joints in walls and slabs and between walls and footings; approved bulkheads may be used for slabs.

### 3.10.2 Isolation Joints in Slabs on Ground

Provide joints at points of contact between slabs on ground and vertical surfaces, such as column pedestals, foundation walls, grade beams, and elsewhere as indicated.

Fill joints with premolded joint filler strips 1/2 inch thick, extending full slab depth. Install filler strips at proper level below finish floor elevation with a slightly tapered, dress-and-oiled wood strip temporarily secured to top of filler strip to form a groove not less than 3/4 inch in depth where joint is sealed with sealing compound and not less than 1/4 inch

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in depth where joint sealing is not required. Remove wood strip after concrete has set. Contractor must clean groove of foreign matter and loose particles after surface has dried.

### 3.10.3 Contraction Joints in Slabs on Ground

Provide joints to form panels as indicated.

Under and on exact line of each control joint, cut 50 percent of welded wire reinforcement before placing concrete.

Sawcut contraction joints into slab on ground in accordance with ACI 301 Section 5.

Joints must be 1/8-inch wide by 1/5 to 1/4 of slab depth and formed by inserting hand-pressed fiberboard strip into fresh concrete until top surface of strip is flush with slab surface. After concrete has cured for at least 7 days, the Contractor must remove inserts and clean groove of foreign matter and loose particles.

Sawcutting will be limited to within 12 hours after set and at 1/4 slab depth.

### 3.10.4 Sealing Joints in Slabs on Ground

Contraction and control joints which are to receive finish flooring material must be sealed with joint sealing compound after concrete curing period. Slightly underfill groove with joint sealing compound to prevent extrusion of compound. Remove excess material as soon after sealing as possible.

Sealed groove must be left ready to receive filling material that is provided as part of finish floor covering work.

## 3.11 CURING AND PROTECTION

ACI 301 Section 5, unless otherwise specified. Begin curing immediately following form removal. Avoid damage to concrete from vibration created by blasting, pile driving, movement of equipment in the vicinity, disturbance of formwork or protruding reinforcement, and any other activity resulting in ground vibrations. Protect concrete from injurious action by sun, rain, flowing water, frost, mechanical injury, tire marks, and oil stains. Do not allow concrete to dry out from time of placement until the expiration of the specified curing period. Do not use membrane-forming compound on surfaces where appearance would be objectionable, on any surface to be painted, where coverings are to be bonded to the concrete, or on concrete to which other concrete is to be bonded. If forms are removed prior to the expiration of the curing period, provide another curing procedure specified herein for the remaining portion of the curing period. Provide moist curing for those areas receiving liquid chemical sealer-hardener or epoxy coating. Allow curing compound/sealer installations to cure prior to the installation of materials that adsorb VOCs, including .

### 3.11.1 Curing Periods

ACI 301 Section 5, except 10 days for retaining walls, pavement or chimneys. Begin curing immediately after placement. Protect concrete from premature drying, excessively hot temperatures, and mechanical injury; and maintain minimal moisture loss at a relatively constant temperature for the

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period necessary for hydration of the cement and hardening of the concrete. The materials and methods of curing are subject to approval by the Contracting Officer.

#### 3.11.2 Curing Formed Surfaces

Accomplish curing of formed surfaces, including undersurfaces of girders, beams, supported slabs, and other similar surfaces by moist curing with forms in place for full curing period or until forms are removed. If forms are removed before end of curing period, accomplish final curing of formed surfaces by any of the curing methods specified above, as applicable.

#### 3.11.3 Curing Unformed Surfaces

Accomplish initial curing of unformed surfaces, such as monolithic slabs, floor topping, and other flat surfaces, by membrane curing.

Unless otherwise specified, accomplish final curing of unformed surfaces by any of curing methods specified, as applicable.

Accomplish final curing of concrete surfaces to receive liquid floor hardener of finish flooring by moisture-retaining cover curing.

#### 3.11.4 Temperature of Concrete During Curing

When temperature of atmosphere is 41 degrees F and below, maintain temperature of concrete at not less than 55 degrees F throughout concrete curing period or 45 degrees F when the curing period is measured by maturity. When necessary, make arrangements before start of concrete placing for heating, covering, insulation, or housing as required to maintain specified temperature and moisture conditions for concrete during curing period.

When the temperature of atmosphere is 80 degrees F and above or during other climatic conditions which cause too rapid drying of concrete, make arrangements before start of concrete placing for installation of wind breaks, of shading, and for fog spraying, wet sprinkling, or moisture-retaining covering of light color as required to protect concrete during curing period.

Changes in temperature of concrete must be uniform and not exceed 37 degrees F in any 1 hour nor 80 degrees F in any 24-hour period.

#### 3.11.5 Protection from Mechanical Injury

During curing period, protect concrete from damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration and from damage caused by rain or running water.

#### 3.11.6 Protection After Curing

Protect finished concrete surfaces from damage by construction operations.

### 3.12 FIELD QUALITY CONTROL

#### 3.12.1 Sampling

ASTM C172/C172M. Collect samples of fresh concrete to perform tests specified. ASTM C31/C31M for making test specimens.

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### 3.12.2 Testing

#### 3.12.2.1 Slump Tests

ASTM C143/C143M. Take concrete samples during concrete placement/discharge.

The maximum slump may be increased as specified with the addition of an approved admixture provided that the water-cementitious material ratio is not exceeded. Perform tests at commencement of concrete placement, when test cylinders are made, and for each batch (minimum) or every 20 cubic yards (maximum) of concrete.

#### 3.12.2.2 Temperature Tests

Test the concrete delivered and the concrete in the forms. Perform tests in hot or cold weather conditions (below 50 degrees F and above 80 degrees F) for each batch (minimum) or every 20 cubic yards (maximum) of concrete, until the specified temperature is obtained, and whenever test cylinders and slump tests are made.

#### 3.12.2.3 Compressive Strength Tests

ASTM C39/C39M. Make six 6 inch by 12 inch test cylinders for each set of tests in accordance with ASTM C31/C31M, ASTM C172/C172M and applicable requirements of ACI 305R and ACI 306R. Take precautions to prevent evaporation and loss of water from the specimen. Test two cylinders at 7 days, two cylinders at 28 days, and hold two cylinder in reserve. Take samples for strength tests of each mix design of concrete placed each day not less than once a day, nor less than once for each 100 cubic yards of concrete for the first 500 cubic yards, then every 500 cubic yards thereafter, nor less than once for each 5400 square feet of surface area for slabs or walls. For the entire project, take no less than five sets of samples and perform strength tests for each mix design of concrete placed. Each strength test result must be the average of two cylinders from the same concrete sample tested at 28 days. Concrete compressive tests must meet the requirements of ACI 318 Section 5.6. Retest locations represented by erratic core strengths. Where retest does not meet concrete compressive strength requirements submit a mitigation or remediation plan for review and approval by the contracting officer. Repair core holes with nonshrink grout. Match color and finish of adjacent concrete.

#### 3.12.2.4 Air Content

ASTM C173/C173M or ASTM C231/C231M for normal weight concrete. Test air-entrained concrete for air content at the same frequency as specified for slump tests.

#### 3.12.2.5 Unit Weight of Structural Concrete

ASTM C567/C567M and ASTM C138/C138M. Determine unit weight of lightweight and normal weight concrete. Perform test for every 20 cubic yards maximum.

#### 3.12.2.6 Ion Concentration

ACI 318. Determine water soluble ion concentration in accordance with ASTM C1218/C1218M. Perform test once for each mix design.

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#### 3.12.2.7 Strength of Concrete Structure

The strength of the concrete structure will be considered to be deficient if any of the following conditions are identified:

Failure to meet compressive strength tests as evaluated

Reinforcement not conforming to requirements specified

Concrete which differs from required dimensions or location in such a manner as to reduce strength

Concrete curing and protection of concrete against extremes of temperature during curing, not conforming to requirements specified

Concrete subjected to damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration

Poor workmanship likely to result in deficient strength

Where the strength of the concrete structure is considered deficient submit a mitigation or remediation plan for review and approval by the contracting officer.

#### 3.12.2.8 Non-Conforming Materials

Factors that indicate that there are non-conforming materials include (but not limited to) excessive compressive strength, inadequate compressive strength, excessive slump, excessive voids and honeycombing, concrete delivery records that indicate excessive time between mixing and placement, or excessive water was added to the mixture during delivery and placement. Any of these indicators alone are sufficient reason for the Contracting Officer to request additional sampling and testing.

Investigations into non-conforming materials must be conducted at the Contractor's expense. The Contractor must be responsible for the investigation and must make written recommendations to adequately mitigate or remediate the non-conforming material. The Contracting Officer may accept, accept with reduced payment, require mitigation, or require removal and replacement of non-conforming material at no additional cost to the Government.

#### 3.12.2.9 Testing Concrete Structure for Strength

When there is evidence that strength of concrete structure in place does not meet specification requirements or there are non-conforming materials, make cores drilled from hardened concrete for compressive strength determination in accordance with ASTM C42/C42M, and as follows:

Take at least three representative cores from each member or area of concrete-in-place that is considered potentially deficient. Location of cores will be determined by the Contracting Officer.

Test cores after moisture conditioning in accordance with ASTM C42/C42M if concrete they represent is more than superficially wet under service.

Air dry cores, (60 to 80 degrees F with relative humidity less than 60 percent) for 7 days before test and test dry if concrete they represent

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is dry under service conditions.

Strength of cores from each member or area are considered satisfactory if their average is equal to or greater than 85 percent of the 28-day design compressive strength of the class of concrete.

Fill core holes solid with patching mortar and finished to match adjacent concrete surfaces.

Correct concrete work that is found inadequate by core tests in a manner approved by the Contracting Officer.

### 3.13 REPAIR, REHABILITATION AND REMOVAL

Before the Contracting Officer accepts the structure the Contractor must inspect the structure for cracks, damage and substandard concrete placements that may adversely affect the service life of the structure. A report documenting these defects must be prepared which includes recommendations for repair, removal or remediation must be submitted to the Contracting Officer for approval before any corrective work is accomplished.

#### 3.13.1 Crack Repair

Prior to final acceptance, all cracks in excess of 0.02 inches wide must be documented and repaired. The proposed method and materials to repair the cracks must be submitted to the Contracting Officer for approval. The proposal must address the amount of movement expected in the crack due to temperature changes and loading.

#### 3.13.2 Repair of Weak Surfaces

Weak surfaces are defined as mortar-rich, rain-damaged, uncured, or containing exposed voids or deleterious materials. Concrete surfaces with weak surfaces less than 1/4 inch thick must be diamond ground to remove the weak surface. Surfaces containing weak surfaces greater than 1/4 inch thick must be removed and replaced or mitigated in a manner acceptable to the Contracting Officer.

#### 3.13.3 Failure of Quality Assurance Test Results

Proposed mitigation efforts by the Contractor must be approved by the Contracting Officer prior to proceeding.

-- End of Section --

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SECTION 05 12 00

STRUCTURAL STEEL

05/14

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 303	(2010) Code of Standard Practice for Steel Buildings and Bridges
AISC 325	(2011) Steel Construction Manual
AISC 326	(2009) Detailing for Steel Construction
AISC 341	(2010) Seismic Provisions for Structural Steel Buildings
AISC 360	(2010) Specification for Structural Steel Buildings
AISC DESIGN GUIDE 10	(1997) Erection Bracing of Low-Rise Structural Steel Buildings

AMERICAN WELDING SOCIETY (AWS)

AWS A2.4	(2012) Standard Symbols for Welding, Brazing and Nondestructive Examination
AWS D1.1/D1.1M	(2015; Errata 1 2015; Errata 2 2016) Structural Welding Code - Steel

ASME INTERNATIONAL (ASME)

ASME B46.1	(2009) Surface Texture, Surface Roughness, Waviness and Lay
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ASTM INTERNATIONAL (ASTM)

ASTM A29/A29M	(2013) Standard Specification for General Requirements for Steel Bars, Carbon and Alloy, Hot-Wrought
ASTM A307	(2014) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM A325	(2010; E 2013) Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength



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ASTM A325M	(2013) Standard Specification for Structural Bolts, Steel, Heat Treated, 830 MPa Minimum Tensile Strength (Metric)
ASTM A36/A36M	(2016) Standard Specification for Stainless Steel Wire
ASTM A490	(2012) Standard Specification for Structural Bolts, Alloy Steel, Heat Treated, 150 ksi Minimum Tensile Strength
ASTM A490M	(2012) Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints (Metric)
ASTM A500/A500M	(2013) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A563	(2007a; R2014) Standard Specification for Carbon and Alloy Steel Nuts
ASTM A563M	(2007; R 2013) Standard Specification for Carbon and Alloy Steel Nuts (Metric)
ASTM A6/A6M	(2014) Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
ASTM A992/A992M	(2011) Standard Specification for Structural Steel Shapes
ASTM C1107/C1107M	(2014a) Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM C827/C827M	(2010) Change in Height at Early Ages of Cylindrical Specimens from Cementitious Mixtures
ASTM F1554	(2007a; E 2011) Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength
ASTM F1852	(2011) Standard Specification for "Twist Off" Type Tension Control Structural Bolt/Nut/Washer Assemblies, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
ASTM F436	(2011) Hardened Steel Washers
ASTM F436M	(2011) Hardened Steel Washers (Metric)
ASTM F844	(2007a; R 2013) Washers, Steel, Plain (Flat), Unhardened for General Use

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ASTM F959 (2013) Compressible-Washer-Type Direct  
Tension Indicators for Use with Structural  
Fasteners

ASTM F959M (2013) Compressible-Washer-Type Direct  
Tension Indicators for Use with Structural  
Fasteners (Metric)

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC PA 1 (2016) Shop, Field, and Maintenance  
Coating of Metals

SSPC Paint 20 (2002; E 2004) Zinc-Rich Primers (Type I,  
Inorganic, and Type II, Organic)

SSPC Paint 29 (2002; E 2004) Zinc Dust Sacrificial  
Primer, Performance-Based

SSPC SP 3 (1982; E 2004) Power Tool Cleaning

SSPC SP 6/NACE No.3 (2007) Commercial Blast Cleaning

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 3-301-01 (2013; Change 1) Structural Engineering

UFC 3-310-04 (2013) Seismic Design for Buildings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation;  
submittals not having a "G" designation are for Contractor Quality Control  
approval. Submit the following in accordance with Section 01 33 00  
SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Erection Drawings

SD-02 Shop Drawings

Fabrication drawings including description of connections; G

Engineered Railing Shop Drawings; G

SD-03 Product Data

Shop primer

Welding electrodes and rods

Direct Tension Indicator Washers

Non-Shrink Grout

Tension control bolts

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SD-06 Test Reports

Class B coating

Bolts, nuts, and washers

Weld Inspection Reports

SD-07 Certificates

Steel

Bolts, nuts, and washers

Welding procedures and qualifications

Welding electrodes and rods

1.3 ~~AISC QUALITY CERTIFICATION~~

~~Work must be fabricated in an AISC Certified Fabrication Plant. Submit AISC fabrication plant quality certification.~~

1.4 QUALITY ASSURANCE

1.4.1 Preconstruction Submittals

1.4.1.1 Erection Drawings

Submit for record purposes. Indicate the sequence of erection, temporary shoring and bracing. The erection drawings must conform to AISC 303. Erection drawings must be reviewed, stamped and sealed by a registered professional engineer.

1.4.2 Fabrication Drawing Requirements

Submit fabrication drawings for approval prior to fabrication. Prepare in accordance with AISC 326 and AISC 325. Fabrication drawings must not be reproductions of contract drawings. Include complete information for the fabrication and erection of the structure's components, including the location, type, and size of bolts, welds, member sizes and lengths, connection details, blocks, copes, and cuts. Use AWS A2.4 standard welding symbols. Shoring, temporary bracing, railings must be designed and sealed by a registered professional engineer and submitted for record purposes as part of the drawings. Any deviations from the details shown on the contract drawings must be clearly highlighted on the fabrication drawings. Explain the reasons for any deviations from the contract drawings.

1.4.3 Engineered Railing Shop Drawings Requirements

Submit Engineered Railing Shop Drawings for approval prior to fabrication. Prepare in accordance with AISC 326 and AISC 325. Fabrication drawings must not be reproductions of contract drawings. Include complete information for the fabrication and erection of the structure's components, including the location, type, and size of bolts, welds, member sizes and lengths, connection details, blocks, copes, and cuts. Use AWS A2.4 standard welding symbols. Railings shall be designed, detailed and coordinated with the architectural contract drawings and RFP. Any deviations from the details shown on the contract drawings must be clearly

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highlighted on the fabrication drawings. Explain the reasons for any deviations from the contract drawings. Shop drawings must be signed and sealed by a professional engineer licensed in the state of Florida. Shop drawings shall include all connection details.

#### 1.4.4 Certifications

##### 1.4.4.1 Welding Procedures and Qualifications

Prior to welding, submit certification for each welder stating the type of welding and positions qualified for, the code and procedure qualified under, date qualified, and the firm and individual certifying the qualification tests. If the qualification date of the welding operator is more than one-year old, the welding operator's qualification certificate must be accompanied by a current certificate by the welder attesting to the fact that he has been engaged in welding since the date of certification, with no break in welding service greater than 6 months.

Conform to all requirements specified in AWS D1.1/D1.1M.

## PART 2 PRODUCTS

### 2.1 SYSTEM DESCRIPTION

Provide the structural steel system, including shop primer , complete and ready for use. Structural steel systems including design, materials, installation, workmanship, fabrication, assembly, erection, inspection, quality control, and testing must be provided in accordance with AISC 360, AISC 341, UFC 3-301-01 and UFC 3-310-04 except as modified in this contract.

### 2.2 STEEL

#### 2.2.1 Structural Steel

Wide flange and WT shapes, ASTM A992/A992M. Angles, Channels and Plates, ASTM A36/A36M.

#### 2.2.2 Structural Steel Tubing

ASTM A500/A500M, Grade B.

### 2.3 BOLTS, NUTS, AND WASHERS

Submit the certified manufacturer's mill reports which clearly show the applicable ASTM mechanical and chemical requirements together with the actual test results for the supplied fasteners.

#### 2.3.1 Common Grade Bolts

##### 2.3.1.1 Bolts

ASTM A307, Grade A. The bolt heads and the nuts of the supplied fasteners must be marked with the manufacturer's identification mark, the strength grade and type specified by ASTM specifications.

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2.3.1.2 Nuts

ASTM A563M, Grade A, heavy hex style.

2.3.1.3 Washers

ASTM F844.

2.3.2 High-Strength Bolts

2.3.2.1 Bolts

ASTM A325, Type 1 ASTM A490, Type 1 or 2.

2.3.2.2 Nuts

ASTM A563, Grade and Style as specified in the applicable ASTM bolt standard.

2.3.2.3 Direct Tension Indicator Washers

ASTM F959.

2.3.2.4 Washers

ASTM F436, plain carbon steel.

2.3.3 Tension Control Bolts

ASTM F1852, Type 1, heavy-hex head assemblies consisting of steel structural bolts with splined ends, heavy-hex carbon steel nuts, and hardened carbon steel washers. Assembly finish must be plain.

2.3.4 Foundation Anchorage

2.3.4.1 Anchor Rods

ASTM F1554 Gr 36 55 , Class 1A, where noted .

2.3.4.2 Anchor Nuts

ASTM A563, Grade A, hex style.

2.3.4.3 Anchor Washers

ASTM F844.

2.3.4.4 Anchor Plate Washers

ASTM A36/A36M

2.4 STRUCTURAL STEEL ACCESSORIES

2.4.1 Welding Electrodes and Rods

AWS D1.1/D1.1M.

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#### 2.4.2 Non-Shrink Grout

ASTM C1107/C1107M, with no ASTM C827/C827M shrinkage.

#### 2.4.3 Welded Shear Stud Connectors

ASTM A29/A29M, Type B. AWS D1.1/D1.1M.

### 2.5 FABRICATION

Fabrication must be in accordance with the applicable provisions of AISC 325. Fabrication and assembly must be done in the shop to the greatest extent possible. Punch, subpunch and ream, or drill bolt holes perpendicular to the surface of the member.

Compression joints depending on contact bearing must have a surface roughness not in excess of 500 micro inch as determined by ASME B46.1, and ends must be square within the tolerances for milled ends specified in ASTM A6/A6M.

Shop splices of members between field splices will be permitted only where indicated on the Contract Drawings. Splices not indicated require the approval of the Contracting Officer.

#### 2.5.1 Markings

Prior to erection, members must be identified by a painted erection mark. Connecting parts assembled in the shop for reaming holes in field connections must be match marked with scratch and notch marks. Do not locate erection markings on areas to be welded. Do not locate match markings in areas that will decrease member strength or cause stress concentrations.

#### 2.5.2 Shop Primer

SSPC Paint 20 or SSPC Paint 29, (zinc rich primer). Shop prime structural steel, except as modified herein, in accordance with SSPC PA 1. Do not prime steel surfaces embedded in concrete, galvanized surfaces, or surfaces within 0.5 inch of the toe of the welds prior to welding (except surfaces on which metal decking is to be welded). If flash rusting occurs, re-clean the surface prior to application of primer. Apply primer to a minimum dry film thickness of 2.0 mil.

Exterior Exposed Structural Steel shall receive the high performance paint system as outline in specification 09 96 00. Paint system includes specific shop primer, steel fabricator coordinate.

Slip critical surfaces must be primed with a Class B coating in accordance with AISC 325. Submit test report for Class B coating.

Prior to assembly, prime surfaces which will be concealed or inaccessible after assembly. Do not apply primer in foggy or rainy weather; when the ambient temperature is below 45 degrees F or over 95 degrees F; or when the primer may be exposed to temperatures below 40 degrees F within 48 hours after application, unless approved otherwise by the Contracting Officer. Repair damaged primed surfaces with an additional coat of primer.

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#### 2.5.2.1 Cleaning

SSPC SP 6/NACE No.3, except steel exposed in spaces above ceilings, attic spaces, furred spaces, and chases that will be hidden to view in finished construction may be cleaned to SSPC SP 3 when recommended by the shop primer manufacturer. Maintain steel surfaces free from rust, dirt, oil, grease, and other contaminants through final assembly.

#### 2.5.3 Fireproofing Coated Surfaces

Surfaces to receive sprayed-on fireproofing coatings must be cleaned and prepared in accordance with the manufacturer's recommendations, and as specified in Section 07 81 00 SPRAY-APPLIED FIREPROOFING.

#### 2.6 DRAINAGE HOLES

Adequate drainage holes must be drilled to eliminate water traps. Hole diameter must be 1/2 inch and location must be indicated on the detail drawings. Hole size and location must not affect the structural integrity.

### PART 3 EXECUTION

#### 3.1 ERECTION

- a. Erection of structural steel, except as indicated in item b. below, must be in accordance with the applicable provisions of AISC 325.
- b. For low-rise structural steel buildings ( 60 feet tall or less and a maximum of 2 stories), the structure must be erected in accordance with AISC DESIGN GUIDE 10.

After final positioning of steel members, provide full bearing under base plates and bearing plates using nonshrink grout. Place nonshrink grout in accordance with the manufacturer's instructions.

##### 3.1.1 STORAGE

Material must be stored out of contact with the ground in such manner and location as will minimize deterioration.

#### 3.2 CONNECTIONS

Except as modified in this section, connections not detailed must be designed in accordance with AISC 360. Build connections into existing work. Do not tighten anchor bolts set in concrete with impact torque wrenches. Holes must not be cut or enlarged by burning. Bolts, nuts, and washers must be clean of dirt and rust, and lubricated immediately prior to installation.

##### 3.2.1 Common Grade Bolts

ASTM A307 bolts must be tightened to a "snug tight" fit. "Snug tight" is the tightness that exists when plies in a joint are in firm contact. If firm contact of joint plies cannot be obtained with a few impacts of an impact wrench, or the full effort of a man using a spud wrench, contact the Contracting Officer for further instructions.

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### 3.2.2 High-Strength Bolts

Provide direct tension indicator washers in all ASTM A325 and ASTM A490 bolted connections. Bolts must be installed in connection holes and initially brought to a snug tight fit. After the initial tightening procedure, bolts must then be fully tensioned, progressing from the most rigid part of a connection to the free edges.

#### 3.2.2.1 Installation of Direct Tension Indicator Washers (DTIW)

Where possible, the DTIW must be installed under the bolt head and the nut must be tightened. If the DTIW is installed adjacent to the turned element, provide a flat washer between the DTIW and nut when the nut is turned for tightening, and between the DTIW and bolt head when the bolt head is turned for tightening. In addition to the DTIW, provide flat washers under both the bolt head and nut when ASTM A490 bolts are used.

### 3.2.3 Tension Control Bolts

Bolts must be installed in connection holes and initially brought to a snug tight fit. After the initial tightening procedure, bolts must then be fully tensioned, progressing from the most rigid part of a connection to the free edges.

### 3.3 GAS CUTTING

Use of gas-cutting torch in the field for correcting fabrication errors will not be permitted on any major member in the structural framing. Use of a gas cutting torch will be permitted on minor members not under stress only after approval has been obtained from the Contracting Officer.

### 3.4 WELDING

Welding must be in accordance with AWS D1.1/D1.1M. Provide AWS D1.1/D1.1M qualified welders, welding operators, and tackers.

Develop and submit the Welding Procedure Specifications (WPS) for all welding, including welding done using prequalified procedures. Prequalified procedures may be submitted for information only; however, procedures that are not prequalified must be submitted for approval.

#### 3.4.1 Removal of Temporary Welds, Run-Off Plates, and Backing Strips

Removal is not required.

### 3.5 SHOP PRIMER REPAIR

Repair shop primer in accordance with the paint manufacturer's recommendation for surfaces damaged by handling, transporting, cutting, welding, or bolting. Repair high performance primer as required.

#### 3.5.1 Field Priming

Steel exposed to the weather, or located in building areas without HVAC for control of relative humidity must be field primed. After erection, the field bolt heads and nuts, field welds, and any abrasions in the shop coat must be cleaned and primed with paint of the same quality as that used for the shop coat.



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### 3.6 FIELD QUALITY CONTROL

The Contracting Officer must be notified in writing of defective welds, bolts, nuts, and washers within 7 working days of the date of the inspection.

#### 3.6.1 Welds

##### 3.6.1.1 Visual Inspection

AWS D1.1/D1.1M. Furnish the services of AWS-certified welding inspectors for fabrication and erection inspection and testing and verification inspections.

##### 3.6.1.2 Nondestructive Testing

Nondestructive testing must be in accordance with AWS D1.1/D1.1M. Test locations must be selected by the Contracting Officer. If more than 20 percent of welds made by a welder contain defects identified by testing, then all welds made by that welder must be tested by ultrasonic testing, as approved by the Contracting Officer. When all welds made by an individual welder are required to be tested, magnetic particle testing must be used only in areas inaccessible to ultrasonic testing. Retest defective areas after repair. Submit weld inspection reports.

Testing frequency: Provide the following types and number of tests:

<u>Test Type</u>	<u>Number of Tests</u>
Ultrasonic	All field full penetration welds at crippled beams and moment connections
Magnetic Particle	Fillet Welds at 10 locations as selected by the contracting officer
Dye Penetrant	All full penetration welds at butt joints

-- End of Section --

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SECTION 08 71 00

DOOR HARDWARE  
02/16

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E283	(2004; R 2012) Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
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BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

ANSI/BHMA A156.1	(2013) Butts and Hinges
ANSI/BHMA A156.13	(2012) Mortise Locks & Latches Series 1000
ANSI/BHMA A156.16	(2013) Auxiliary Hardware
ANSI/BHMA A156.18	(2016) Materials and Finishes
ANSI/BHMA A156.2	(2011) Bored and Preamsembled Locks and Latches
ANSI/BHMA A156.21	(2014) Thresholds
ANSI/BHMA A156.22	(2012) Door Gasketing and Edge Seal Systems
ANSI/BHMA A156.3	(2014) Exit Devices
ANSI/BHMA A156.4	(2013) Door Controls - Closers
ANSI/BHMA A156.6	(2015) Architectural Door Trim
ANSI/BHMA A156.7	(2016) Template Hinge Dimensions
ANSI/BHMA A156.8	(2015) Door Controls - Overhead Stops and Holders

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 101	(2015; ERTA 2016) Life Safety Code
NFPA 252	(2017) Standard Methods of Fire Tests of Door Assemblies
NFPA 72	(2016) National Fire Alarm and Signaling Code

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NFPA 80 (2016) Standard for Fire Doors and Other  
Opening Protectives

STEEL DOOR INSTITUTE (SDI/DOOR)

SDI/DOOR A250.8 (2003; R2008) Recommended Specifications  
for Standard Steel Doors and Frames

UNDERWRITERS LABORATORIES (UL)

UL Bld Mat Dir (updated continuously online) Building  
Materials Directory

## 1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00  
SUBMITTAL PROCEDURES:

### SD-02 Shop Drawings

Manufacturer's Detail Drawings

Verification of Existing Conditions

Hardware Schedule

Keying System

### SD-03 Product Data

Hardware Items

### SD-08 Manufacturer's Instructions

Installation

### SD-10 Operation and Maintenance Data

Hardware Schedule Items, Data Package 1

### SD-11 Closeout Submittals

Key Bitting

## 1.3 SHOP DRAWINGS

Submit manufacturer's detail drawings indicating all hardware assembly components and interface with adjacent construction. Indicate power components and wiring coordination for electrified hardware. Base shop drawings on verified field measurements and include verification of existing conditions.

## 1.4 HARDWARE SCHEDULE

Prepare and submit hardware schedule in the following form:

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Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr Name and Catalog No.	Key Control Symbols	UL Mark (If fire-rated and listed)	BHMA Finish Designation

## 1.5 KEY BITTING CHART REQUIREMENTS

### 1.5.1 Requirements

Submit key bitting charts to the Contracting Officer prior to completion of the work. Include:

- Complete listing of all keys (e.g. AA1 and AA2).
- Complete listing of all key cuts (AA1-123456, AA2-123458).
- Tabulation showing which key fits which door.
- Copy of floor plan showing doors and door numbers.
- Listing of 20 percent more key cuts than are presently required in each master system.

## 1.6 QUALITY ASSURANCE

### 1.6.1 Hardware Manufacturers and Modifications

Provide, as far as feasible, locks, hinges, and closers of one lock, hinge, or closer manufacturer's make. Modify hardware as necessary to provide features indicated or specified.

### 1.6.2 Key Shop Drawings Coordination Meeting

Prior to the submission of the key shop drawing, the Contracting Officer, Contractor, Door Hardware Subcontractor, using Activity and Base Locksmith must meet to discuss and coordinate key requirements for the facility.

## 1.7 DELIVERY, STORAGE, AND HANDLING

Deliver hardware in original individual containers, complete with necessary appurtenances including fasteners and instructions. Mark each individual container with item number as shown on hardware schedule. Deliver permanent keys and removable cores to the Contracting Officer, either directly or by certified mail. Deliver construction master keys with the locks.

## PART 2 PRODUCTS

### 2.1 TEMPLATE HARDWARE

Hardware applied to metal or to prefinished doors must be manufactured using a template. Provide templates to door and frame manufacturers in accordance with ANSI/BHMA A156.7 for template hinges. Coordinate hardware

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items to prevent interference with other hardware.

## 2.2 HARDWARE FOR FIRE DOORS AND EXIT DOORS

Provide all hardware necessary to meet the requirements of NFPA 72 for door alarms, NFPA 80 for fire doors, NFPA 101 for exit doors, NFPA 252 for fire tests of door assemblies, ABA/ADA accessibility requirements, and all other requirements indicated, even if such hardware is not specifically mentioned in paragraph HARDWARE SCHEDULE. Provide Underwriters Laboratories, Inc. labels for such hardware in accordance with UL Bld Mat Dir or equivalent labels in accordance with another testing laboratory approved in writing by the Contracting Officer.

## 2.3 HARDWARE ITEMS

Clearly and permanently mark with the manufacturer's name or trademark, hinges, pivots, locks, latches, exit devices, bolts and closers where the identifying mark is visible after the item is installed. For closers with covers, the name or trademark may be beneath the cover. Coordinate electrified door hardware components with corresponding components specified in Division 28 ELECTRONIC SECURITY SYSTEMS (ESS).

### 2.3.1 Hinges

Provide in accordance with ANSI/BHMA A156.1. Provide hinges that are 4-1/2 by 4-1/2 inch unless otherwise indicated. Construct loose pin hinges for interior doors and reverse-bevel exterior doors so that pins are non-removable when door is closed. Other anti-friction bearing hinges may be provided in lieu of ball bearing hinges.

### 2.3.2 Continuous Hinges

### 2.3.3 Locks and Latches

#### 2.3.3.1 Bored Locks and Latches

Provide in accordance with ANSI/BHMA A156.2, Series 4000, Grade 1.

### 2.3.4 Exit Devices

Provide in accordance with ANSI/BHMA A156.3, Grade 1. Provide adjustable strikes for rim type and vertical rod devices. Provide open back strikes for pairs of doors with mortise and vertical rod devices.

### 2.3.5 Cylinders and Cores

Provide cylinders and cores for new locks, including locks provided under other sections of this specification. Provide cylinders and cores with six pin tumblers compatible with "Best Coremax" locking system. Provide cylinders from the products of one manufacturer, and provide cores from the products of one manufacturer. Rim cylinders, mortise cylinders, and knobs of bored locksets have interchangeable cores which are removable by special control keys. Stamp each interchangeable core with a key control symbol in a concealed place on the core.

### 2.3.6 Keying System

Provide cylinders of Grade 1 products from one manufacturer. Notify the Contracting Officer 90 days prior to the required delivery of the

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cylinders. Provide temporary cores and keys for the Contractor's use during construction, and for testing of locksets.

#### 2.3.7 Texture

Provide knurled or abrasive coated knobs or lever handles for doors which are accessible to blind persons and which lead to dangerous areas.

#### 2.3.8 Lock Trim

Provide cast, forged, or heavy wrought construction and commercial plain design for lock trim.

##### 2.3.8.1 Lever Handles

Provide lever handles where indicated in the Hardware Schedule. Provide in accordance with ANSI/BHMA A156.3 for mortise locks of lever handles for exit devices. Provide lever handle locks with a breakaway feature (such as a weakened spindle or a shear key) to prevent irreparable damage to the lock when force in excess of that specified in ANSI/BHMA A156.13 is applied to the lever handle. Provide lever handles return to within 1/2 inch of the door face.

#### 2.3.9 Keys

Provide seven change keys for each interchangeable core, provide two control keys, six masters keys, and six construction master keys. Provide a quantity of key blanks equal to 20 percent of the total number of change keys. Stamp each key with appropriate key control symbol and "U.S. property - do not duplicate." Do not place room numbers on keys.

#### 2.3.10 Closers

Provide in accordance with ANSI/BHMA A156.4, Series C02000, Grade 1, with PT 4C. Provide with brackets, arms, mounting devices, fasteners, full size covers, except at storefront mounting, and other features necessary for the particular application. Size closers in accordance with manufacturer's printed recommendations, or provide multi-size closers, Sizes 1 through 6, and list sizes in the Hardware Schedule. Provide manufacturer's 10 year warranty.

##### 2.3.10.1 Identification Marking

Engrave each closer with manufacturer's name or trademark, date of manufacture, and manufacturer's size designation in locations that will be visible after installation.

#### 2.3.11 Overhead Holders

Provide in accordance with ANSI/BHMA A156.8.

#### 2.3.12 Door Protection Plates

Provide in accordance with ANSI/BHMA A156.6.

##### 2.3.12.1 Sizes of Mop and Kick Plates

2 inch less than door width for single doors; 1 inch less than door width for pairs of doors. Provide 10 inch kick plates for flush doors .

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#### 2.3.13 Door Stops and Silencers

Provide in accordance with ANSI/BHMA A156.16. Silencers Type L03011.  
Provide three silencers for each single door, two for each pair.

#### 2.3.14 Thresholds

Provide in accordance with ANSI/BHMA A156.21. Use J35100, with vinyl or silicone rubber insert in face of stop, for exterior doors opening out, unless specified otherwise.

#### 2.3.15 Weatherstripping Gasketing

Provide in accordance with ANSI/BHMA A156.22. Provide the type and function designation where specified in paragraph HARDWARE SCHEDULE. Provide a set to include head and jamb seals and, sweep strips. Air leakage of weatherstripped doors not to exceed 1.25 cubic feet per minute of air per square foot of door area when tested in accordance with ASTM E283. Provide weatherstripping with one of the following:

##### 2.3.15.1 Extruded Aluminum Retainers

Extruded aluminum retainers not less than 0.050 inch wall thickness with vinyl, neoprene, silicone rubber, or polyurethane inserts. Provide clear (natural) anodized aluminum.

##### 2.3.15.2 Interlocking Type

Zinc or bronze not less than 0.018 inch thick.

##### 2.3.15.3 Spring Tension Type

Spring bronze or stainless steel not less than 0.008 inch thick.

#### 2.3.16 Soundproofing Gasketing

Provide in accordance with ANSI/BHMA A156.22. Provide adjustable doorstops at heads, jams and automatic door bottoms in accordance with the hardware set, of extruded aluminum, clear (natural) anodized, surface applied, with vinyl fin seals between plunger and housing. Provide doorstops with solid neoprene tube, silicone rubber, or closed cell sponge gasket. Provide door bottoms with adjustable operating rod and silicone rubber or closed cell sponge neoprene gasket. Provide doorstops that are mitered at corners. Provide type and function designation where specified in paragraph HARDWARE SETS.

#### 2.3.17 Auxiliary Hardware (Other than locks)

Provide in accordance with ANSI/BHMA A156.16, Grade 1.

#### 2.3.18 Special Tools

Provide special tools, such as spanner and socket wrenches and dogging keys, as required to service and adjust hardware items.

#### 2.4 FASTENERS

Provide fasteners of type, quality, size, and quantity appropriate to the

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specific application. Fastener finish to match hardware. Provide stainless steel or nonferrous metal fasteners in locations exposed to weather. Verify metals in contact with one another are compatible and will avoid galvanic corrosion when exposed to weather.

## 2.5 FINISHES

Provide in accordance with ANSI/BHMA A156.18. Provide hardware in BHMA 630 finish (satin stainless steel), unless specified otherwise. Provide items not manufactured in stainless steel in BHMA 626 finish (satin chromium plated) over brass or bronze.

## PART 3 EXECUTION

### 3.1 INSTALLATION

Provide hardware in accordance with manufacturers' printed installation instructions. Fasten hardware to wood surfaces with full-threaded wood screws or sheet metal screws. Provide machine screws set in expansion shields for fastening hardware to solid concrete and masonry surfaces. Provide toggle bolts where required for fastening to hollow core construction. Provide through bolts where necessary for satisfactory installation.

#### 3.1.1 Weatherstripping Installation

Provide full contact, weathertight seals that allow operation of doors without binding the weatherstripping.

##### 3.1.1.1 Stop Applied Weatherstripping

Fasten in place with color matched sheet metal screws not more than 9 inch on center after doors and frames have been finish painted.

##### 3.1.1.2 Interlocking Type Weatherstripping

Provide interlocking, self adjusting type on heads and jambs and flexible hook type at sills. Nail weatherstripping to door 1 inch on center and to heads and jambs at 4 inch on center.

##### 3.1.1.3 Spring Tension Type Weatherstripping

Provide spring tension type on heads and jambs. Provide bronze nails with bronze. Provide stainless steel nails with stainless steel. Space nails not more than 1-1/2 inch on center.

#### 3.1.2 Soundproofing Installation

Provide as specified for stop applied weatherstripping.

#### 3.1.3 Threshold Installation

Extend thresholds the full width of the opening and notch end for jamb stops. Set thresholds in a full bed of sealant and anchor to floor with cadmium-plated, countersunk, steel screws.

### 3.2 FIRE DOORS AND EXIT DOORS

Provide hardware in accordance with NFPA 72 for door alarms, NFPA 80 for



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fire doors, NFPA 101 for exit doors, and NFPA 252 for fire tests of door assemblies.

### 3.3 HARDWARE LOCATIONS

Provide in accordance with SDI/DOOR A250.8, unless indicated or specified otherwise.

- a. Kick and Armor Plates: Push side of single-acting doors. Both sides of double-acting doors.
- b. Mop Plates: Bottom flush with bottom of door.

### 3.4 FIELD QUALITY CONTROL

After installation, protect hardware from paint, stains, blemishes, and other damage until acceptance of work. Submit notice of testing 15 days before scheduled, so that testing can be witnessed by the Contracting Officer. Adjust hinges, locks, latches, bolts, holders, closers, and other items to operate properly. Demonstrate that permanent keys operate respective locks, and give keys to the Contracting Officer. Correct, repair, and finish, errors in cutting and fitting and damage to adjoining work.

### 3.5 HARDWARE SETS

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HARDWARE SET 1 - EXTERIOR ALUMINUM STOREFRONT  
DOOR 141

3 EA	HINGES	A5111
1 EA	MEDIUM STILE PUSH PAD EXIT DEVICE	TYPE 3 F08
1 EA	CLOSER	C02021
1 SET	WEATHERSTRIPPING	MANUFACTUER'S STANDARD
1 EA	THRESHOLD	J32123

HARDWARE SET 2 - INT. DOOR 142, 241A

3 EA	HINGES	A8111
1 EA	HIGH SECURITY EXIT DEVICE	2890B AMM 3 TYPE IV CDX10; SELF POWERED SPIN DIAL; PANIC FUNCTION; GSA CERTIFIED, FF-L-2890B
1 EA	CLOSER	C02021
1 SET	HEAD/JAMB GASKET	R3B264
1 EA	AUTOMATIC DOOR BOTTOM	R3B334
1 EA	THRESHOLD	J36130
1 EA	STOP	L02241

NOTE:

1. COORDINATE WITH ELECTRICAL DRAWINGS FOR ELECTRONIC SYSTEMS; IDS IS GFGI.
2. HIGH SECURITY EXIT DEVICE WITH CDX10 OR EQUAL IS TO BE INSTALLED BY  
FACTORY TRAINED AND CERTIFIED PERSONNEL.

HARDWARE SET 3 - EXIT ONLY AT EXTERIOR DOOR  
142A, 240

3 EA	HINGES	A8111
<del>1 EA</del>	<del>EXIT ALARM</del>	<del>E0411</del>
1 EA	<del>ARMED</del> EXIT DEVICE	TYPE 1, F01, <del>E01</del> VON DUPRIN OR EQUAL
1 EA	CLOSER	C02021

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1 SET	HEAD/JAMB GASKET	R3B264
1 EA	AUTOMATIC DOOR BOTTOM	R3B334
1 EA	THRESHOLD	J36300
1 EA	RAIN CAP	ROY976

HARDWARE SET 4  
DOOR 143

3 EA	HINGES	A8121
1 EA	CIPHER LOCK	E0361
1 EA	LOCKSET	F109
1 EA	CLOSER	C02021
1 SET	SILENCERS	L03011
1 EA	STOP	L02241
1 EA	KICKPLATE	J102

HARDWARE SET 5  
DOOR 144 EXT PAIR

6 EA	HINGES	A5111
1 EA	LOCKSET	<del>F07</del> F86
<del>1 EA</del>	<del>CLOSER</del>	<del>C03081</del>
2 EA	SURFACE BOLT	L04161
1 EA	GASKETING	ROY165
1 EA	DOOR SHOES	ROY536
1 EA	RAIN CAP	ROY976
1 EA	MEETING STILE	ROY635

HARDWARE SET 6  
DOOR 145, 146, 225, 226 TOILET ROOM

3 EA	HINGES	A8111
1 EA	PUSH PLATE	J304
1 EA	PULL HANDLE	J407
1 EA	CLOSER	C02021
1 SET	SILENCERS	L03011
2 EA	KICKPLATE	J102
1 EA	STOP	L02241

HARDWARE SET 7  
DOOR 147 JAN CLOSET

3 EA	HINGES	A8111
1 EA	LOCKSET	F86
1 SET	SILENCERS	L03011

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1 EA	KICKPLATE	J102
1 EA	STOP	L02241

HARDWARE SET 8

DOOR 148, 149, 150, 219, 219B, 231, 232, 232A, 233, 233A, 234, 234A, 229, 229A, 230 235A, 235B

3 EA	HINGES	A8111
1 EA	LOCKSET	F82
1 EA	CLOSER	C02021
1 SET	SILENCERS	L03011
1 EA	KICKPLATE	J102
1 EA	STOP	L02241

HARDWARE SET 9

DOOR 238 EXIT ONLY AT INTERIOR

3 EA	HINGES	A8111
1 EA	ARMED EXIT DEVICE	TYPE 1, F01, E01 VON DUPRIN OR EQUAL
1 EA	CLOSER	C02021
1 SET	HEAD/JAMB GASKET	R3B264
1 EA	THRESHOLD	J36130
1 EA	STOP	L02241

NOTE:

1. COORDINATE WITH ELECTRICAL DRAWINGS FOR ELECTRONIC SYSTEMS;  
IDS IS GFGI.

HARDWARE SET 10  
NOT USED

HARDWARE SET 11  
DOOR 228

6 EA	HINGES	A8111
1 EA	LOCKSET	F86
2 EA	SURFACE BOLT	L04161
1 EA	GASKETING	ROY165
1 EA	MEETING STILE	ROY635

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HARDWARE SET 12  
DOOR 241B

3 EA	HINGES	A8111
1 EA	LOCKSET	F82
1 EA	CLOSER	C02021
1 SET	SILENCERS	L03011

HARDWARE SET 13  
DOOR 224A

3 EA	HINGES	A8111
1 EA	CIPHER LOCK	E0361
1 EA	LOCKSET	F109
1 EA	CLOSER	C02021
1 SET	SILENCERS	L03011
1 EA	STOP	L02241
1 EA	KICKPLATE	J102

-- End of Section --

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SECTION 09 90 00

PAINTS AND COATINGS

05/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS (ACGIH)

ACGIH 0100 (2015; Suppl 2002-2016) Documentation of the Threshold Limit Values and Biological Exposure Indices

ASTM INTERNATIONAL (ASTM)

ASTM C920 (2014a) Standard Specification for Elastomeric Joint Sealants

ASTM D235 (2002; R 2012) Mineral Spirits (Petroleum Spirits) (Hydrocarbon Dry Cleaning Solvent)

ASTM D4214 (2007; R 2015) Standard Test Method for Evaluating the Degree of Chalking of Exterior Paint Films

ASTM D4263 (1983; R 2012) Indicating Moisture in Concrete by the Plastic Sheet Method

ASTM D4444 (2013) Use and Calibration of Hand-Held Moisture Meters

ASTM D523 (2014) Standard Test Method for Specular Gloss

ASTM D6386 (2016) Standard Practice for Preparation of Zinc (Hot-Dip Galvanized) Coated Iron and Steel Product and Hardware Surfaces for Painting

ASTM F1869 (2016) Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride

MASTER PAINTERS INSTITUTE (MPI)

MPI 107 (Oct 2009) Rust Inhibitive Primer (Water-Based)

MPI 11 (Oct 2009) Exterior Latex, Semi-Gloss, MPI Gloss Level 5

MPI 23 (Oct 2009) Surface Tolerant Metal Primer

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MPI 4	(Oct 2009) Interior/Exterior Latex Block Filler
MPI 47	(Oct 2009) Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
MPI 50	(Oct 2009) Interior Latex Primer Sealer
MPI 52	(Oct 2009) Interior Latex, MPI Gloss Level 3
MPI 79	(Oct 2009) Alkyd Anti-Corrosive Metal Primer
MPI 9	(Oct 2009) Exterior Alkyd, Gloss, MPI Gloss Level 6

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS SP-01	(2000) Environmentally Preferable Product Specification for Architectural and Anti-Corrosive Paints
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SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC 7/NACE No.4	(2007; E 2004) Brush-Off Blast Cleaning
SSPC PA 1	(2016) Shop, Field, and Maintenance Coating of Metals
SSPC PA Guide 3	(1982; E 1995) A Guide to Safety in Paint Application
SSPC QP 1	(2012; E 2012) Standard Procedure for Evaluating Painting Contractors (Field Application to Complex Industrial Structures)
SSPC SP 1	(2015) Solvent Cleaning
SSPC SP 10/NACE No. 2	(2007) Near-White Blast Cleaning
SSPC SP 12/NACE No.5	(2002) Surface Preparation and Cleaning of Metals by Waterjetting Prior to Recoating
SSPC SP 2	(1982; E 2000; E 2004) Hand Tool Cleaning
SSPC SP 3	(1982; E 2004) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning
SSPC VIS 1	(2002; E 2004) Guide and Reference Photographs for Steel Surfaces Prepared by Dry Abrasive Blast Cleaning
SSPC VIS 3	(2004) Guide and Reference Photographs for Steel Surfaces Prepared by Hand and Power Tool Cleaning

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SSPC VIS 4/NACE VIS 7 (1998; E 2000; E 2004) Guide and Reference  
Photographs for Steel Surfaces Prepared by  
Waterjetting

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1 (2014) Safety and Health Requirements  
Manual

U.S. DEPARTMENT OF DEFENSE (DOD)

MIL-STD-101 (2014; Rev C) Color Code for Pipelines and  
for Compressed Gas Cylinders

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FED-STD-313 (2014; Rev E) Material Safety Data,  
Transportation Data and Disposal Data for  
Hazardous Materials Furnished to  
Government Activities

U.S. GREEN BUILDING COUNCIL (USGBC)

LEED NC (2009) Leadership in Energy and  
Environmental Design(tm) New Construction  
Rating System

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.1000 Air Contaminants

## 1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

The current MPI, "Approved Product List" which lists paint by brand, label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use a subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI Approved Products List is acceptable.

Samples of specified materials may be taken and tested for compliance with specification requirements.

In keeping with the intent of Executive Order 13101, "Greening the Government through Waste Prevention, Recycling, and Federal Acquisition", products certified by SCS as meeting SCS SP-01 shall be given preferential consideration over registered products. Products that are registered shall be given preferential consideration over products not carrying any EPP designation.

SD-03 Product Data



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Materials; (LEED NC)

Coating

Manufacturer's Technical Data Sheets

Sealant

#### SD-04 Samples

Color

Submit manufacturer's samples of paint colors. Cross reference color samples to color scheme as indicated.

#### SD-07 Certificates

Applicator's qualifications

#### SD-08 Manufacturer's Instructions

Application instructions

Mixing

Detailed mixing instructions, minimum and maximum application temperature and humidity, potlife, and curing and drying times between coats.

Manufacturer's Material Safety Data Sheets

Submit manufacturer's Material Safety Data Sheets for coatings, solvents, and other potentially hazardous materials, as defined in FED-STD-313.

#### SD-10 Operation and Maintenance Data

Coatings:

Preprinted cleaning and maintenance instructions for all coating systems shall be provided.

### 1.3 APPLICATOR'S QUALIFICATIONS

#### 1.3.1 SSPC QP 9 ± Certification

All contractors and subcontractors that perform surface preparation or coating application shall be certified by the Society for Protective Coatings (formerly Steel Structures Painting Council) (SSPC) to the requirements of SSPC QP 9 ± prior to contract award, and shall remain certified while accomplishing any surface preparation or coating application. The painting contractors and painting subcontractors must remain so certified for the duration of the project. If a contractor's or subcontractor's certification expires, the firm will not be allowed to perform any work until the certification is reissued. Requests for extension of time for any delay to the completion of the project due to an inactive certification will not be considered and liquidated damages will apply. Notify the Contracting Officer of any change in contractor

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certification status.

#### 1.4 REGULATORY REQUIREMENTS

##### 1.4.1 Environmental Protection

In addition to requirements specified elsewhere for environmental protection, provide coating materials that conform to the restrictions of the local Air Pollution Control District and regional jurisdiction. Notify Contracting Officer of any paint specified herein which fails to conform.

##### 1.4.2 Lead Content

Do not use coatings having a lead content over 0.06 percent by weight of nonvolatile content.

##### 1.4.3 Chromate Content

Do not use coatings containing zinc-chromate or strontium-chromate.

##### 1.4.4 Asbestos Content

Materials shall not contain asbestos.

##### 1.4.5 Mercury Content

Materials shall not contain mercury or mercury compounds.

##### 1.4.6 Silica

Abrasive blast media shall not contain free crystalline silica.

##### 1.4.7 Human Carcinogens

Materials shall not contain ACGIH 0100 confirmed human carcinogens (A1) or suspected human carcinogens (A2).

#### 1.5 PACKAGING, LABELING, AND STORAGE

Paints shall be in sealed containers that legibly show the contract specification number, designation name, formula or specification number, batch number, color, quantity, date of manufacture, manufacturer's formulation number, manufacturer's directions including any warnings and special precautions, and name and address of manufacturer. Pigmented paints shall be furnished in containers not larger than 5 gallons. Paints and thinners shall be stored in accordance with the manufacturer's written directions, and as a minimum, stored off the ground, under cover, with sufficient ventilation to prevent the buildup of flammable vapors, and at temperatures between 40 to 95 degrees F. Do not store paint, polyurethane, varnish, or wood stain products with materials that have a high capacity to adsorb VOC emissions. Do not store paint, polyurethane, varnish, or wood stain products in occupied spaces.

#### 1.6 SAFETY AND HEALTH

Apply coating materials using safety methods and equipment in accordance with the following:

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Work shall comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis as specified in Appendix A of EM 385-1-1. The Activity Hazard Analysis shall include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.

#### 1.6.1 Safety Methods Used During Coating Application

Comply with the requirements of SSPC PA Guide 3.

#### 1.6.2 Toxic Materials

To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:

- a. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.
- b. 29 CFR 1910.1000.
- c. ACGIH 0100, threshold limit values.

#### 1.7 ENVIRONMENTAL CONDITIONS

Comply, at minimum, with manufacturer recommendations for space ventilation during and after installation. Isolate area of application from rest of building when applying high-emission paints or coatings.

##### 1.7.1 Coatings

Do not apply coating when air or substrate conditions are:

- a. Less than 5 degrees F above dew point;
- b. Below 50 degrees F or over 95 degrees F, unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.

##### 1.7.2 Post-Application

Vacate space for as long as possible after application. Wait a minimum of 48 hours before occupying freshly painted rooms. Maintain one of the following ventilation conditions during the curing period, or for 72 hours after application:

- a. Supply 100 percent outside air 24 hours a day.
- b. Supply airflow at a rate of 6 air changes per hour, when outside temperatures are between 55 degrees F and 85 degrees F and humidity is between 30 percent and 60 percent.
- c. Supply airflow at a rate of 1.5 air changes per hour, when outside air conditions are not within the range stipulated above.

#### 1.8 SCHEDULING

Allow paint, polyurethane, varnish, and wood stain installations to cure

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prior to the installation of materials that adsorb VOCs.

#### 1.9 COLOR SELECTION

Colors of finish coats shall be as indicated or specified. Where not indicated or specified, colors shall be selected by the Contracting Officer. Manufacturers' names and color identification are used for the purpose of color identification only. Named products are acceptable for use only if they conform to specified requirements. Products of other manufacturers are acceptable if the colors approximate colors indicated and the product conforms to specified requirements.

Tint each coat progressively darker to enable confirmation of the number of coats.

Color, texture, and pattern of wall coating systems shall be as indicated.

#### 1.10 LOCATION AND SURFACE TYPE TO BE PAINTED

##### 1.10.1 Painting Included

Where a space or surface is indicated to be painted, include the following unless indicated otherwise.

- a. Surfaces behind portable objects and surface mounted articles readily detachable by removal of fasteners, such as screws and bolts.
- b. New factory finished surfaces that require identification or color coding and factory finished surfaces that are damaged during performance of the work.
- c. Existing coated surfaces that are damaged during performance of the work.

##### 1.10.1.1 Exterior Painting

Includes new surfaces, existing coated surfaces, and existing uncoated surfaces, of the building and appurtenances. Also included are existing coated surfaces made bare by cleaning operations.

##### 1.10.1.2 Interior Painting

Includes new surfaces and existing uncoated surfaces, of the building and appurtenances as indicated and existing coated surfaces made bare by cleaning operations. Where a space or surface is indicated to be painted, include the following items, unless indicated otherwise.

- a. Exposed columns, girders, beams, joists, and metal deck; and
- b. Other contiguous surfaces.

##### 1.10.2 Painting Excluded

Do not paint the following unless indicated otherwise.

- a. Surfaces concealed and made inaccessible by panelboards, fixed ductwork, machinery, and equipment fixed in place.
- b. Surfaces in concealed spaces. Concealed spaces are defined as enclosed

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spaces above suspended ceilings, furred spaces, attic spaces, crawl spaces, elevator shafts and chases.

- c. Steel to be embedded in concrete.
- d. Copper, stainless steel, aluminum, brass, and lead except existing coated surfaces.
- e. Hardware, fittings, and other factory finished items.

#### 1.10.3 Mechanical and Electrical Painting

##### 1.10.3.1 Fire Extinguishing Sprinkler Systems

Clean, pretreat, prime, and paint new fire extinguishing sprinkler systems including valves, piping, conduit, hangers, supports, miscellaneous metalwork, and accessories. Apply coatings to clean, dry surfaces, using clean brushes. Clean the surfaces to remove dust, dirt, rust, and loose mill scale. Immediately after cleaning, provide the metal surfaces with one coat primer per schedules. Shield sprinkler heads with protective covering while painting is in progress. Upon completion of painting, remove protective covering from sprinkler heads. Remove sprinkler heads which have been painted and replace with new sprinkler heads. Provide primed surfaces with the following:

- a. Piping in Unfinished Areas: Provide primed surfaces with one coat of red alkyd gloss enamel applied to a minimum dry film thickness of 1.0 mil in attic spaces, spaces above suspended ceilings, crawl spaces, pipe chases, mechanical equipment room, and spaces where walls or ceiling are not painted or not constructed of a prefinished material.
- b. Piping in Finished Areas: Provide primed surfaces with two coats of paint to match adjacent surfaces, except provide valves and operating accessories with one coat of red alkyd gloss enamel applied to a minimum dry film thickness of 1.0 mil. Provide piping with 2 inch wide red enamel bands or self-adhering red plastic bands spaced at maximum of 20 foot intervals throughout the piping systems.

#### 1.10.4 Definitions and Abbreviations

##### 1.10.4.1 Qualification Testing

Qualification testing is the performance of all test requirements listed in the product specification. This testing is accomplished by MPI to qualify each product for the MPI Approved Product List, and may also be accomplished by Contractor's third party testing lab if an alternative to Batch Quality Conformance Testing by MPI is desired.

##### 1.10.4.2 Batch Quality Conformance Testing

Batch quality conformance testing determines that the product provided is the same as the product qualified to the appropriate product specification. This testing shall only be accomplished by MPI testing lab.

##### 1.10.4.3 Coating

A film or thin layer applied to a base material called a substrate. A coating may be a metal, alloy, paint, or solid/liquid suspensions on various substrates (metals, plastics, wood, paper, leather, cloth, etc.).

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They may be applied by electrolysis, vapor deposition, vacuum, or mechanical means such as brushing, spraying, calendaring, and roller coating. A coating may be applied for aesthetic or protective purposes or both. The term "coating" as used herein includes emulsions, enamels, stains, varnishes, sealers, epoxies, and other coatings, whether used as primer, intermediate, or finish coat. The terms paint and coating are used interchangeably.

1.10.4.4 DFT or dft

Dry film thickness, the film thickness of the fully cured, dry paint or coating.

1.10.4.5 DSD

Degree of Surface Degradation, the MPI system of defining degree of surface degradation. Five (5) levels are generically defined under the Assessment sections in the MPI Maintenance Repainting Manual.

1.10.4.6 EPP

Environmentally Preferred Products, a standard for determining environmental preferability in support of Executive Order 13101.

1.10.4.7 EXT

MPI short term designation for an exterior coating system.

1.10.4.8 INT

MPI short term designation for an interior coating system.

1.10.4.9 micron / microns

The metric measurement for 0.001 mm or one/one-thousandth of a millimeter.

1.10.4.10 mil / mils

The English measurement for 0.001 in or one/one-thousandth of an inch, equal to 25.4 microns or 0.0254 mm.

1.10.4.11 mm

The metric measurement for millimeter, 0.001 meter or one/one-thousandth of a meter.

1.10.4.12 MPI Gloss Levels

MPI system of defining gloss. Seven (7) gloss levels (G1 to G7) are generically defined under the Evaluation sections of the MPI Manuals. Traditionally, Flat refers to G1/G2, Eggshell refers to G3, Semigloss refers to G5, and Gloss refers to G6.

Gloss levels are defined by MPI as follows:

Gloss Level	Description	Units at 60 degrees	Units at 85 degrees
G1	Matte or Flat	0 to 5	10 max

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Gloss Level	Description	Units at 60 degrees	Units at 85 degrees
G2	Velvet	0 to 10	10 to 35
G3	Eggshell	10 to 25	10 to 35
G4	Satin	20 to 35	35 min
G5	Semi-Gloss	35 to 70	
G6	Gloss	70 to 85	
G7	High Gloss		

Gloss is tested in accordance with ASTM D523. Historically, the Government has used Flat (G1 / G2), Eggshell (G3), Semi-Gloss (G5), and Gloss (G6).

#### 1.10.4.13 MPI System Number

The MPI coating system number in each Division found in either the MPI Architectural Painting Specification Manual or the Maintenance Repainting Manual and defined as an exterior (EXT/REX) or interior system (INT/RIN). The Division number follows the CSI Master Format.

#### 1.10.4.14 Paint

See Coating definition.

#### 1.10.4.15 REX

MPI short term designation for an exterior coating system used in repainting projects or over existing coating systems.

#### 1.10.4.16 RIN

MPI short term designation for an interior coating system used in repainting projects or over existing coating systems.

### PART 2 PRODUCTS

#### 2.1 MATERIALS

Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer's technical data sheets for specified coatings and solvents. Comply with applicable regulations regarding toxic and hazardous materials.

### PART 3 EXECUTION

#### 3.1 PROTECTION OF AREAS AND SPACES NOT TO BE PAINTED

Prior to surface preparation and coating applications, remove, mask, or otherwise protect, hardware, hardware accessories, machined surfaces, radiator covers, plates, lighting fixtures, public and private property, and other such items not to be coated that are in contact with surfaces to be coated. Following completion of painting, workmen skilled in the trades involved shall reinstall removed items. Restore surfaces contaminated by coating materials, to original condition and repair damaged items.

#### 3.2 REPUTTYING AND REGLAZING

Remove cracked, loose, and defective putty or glazing compound on glazed sash and provide new putty or glazing compound. Where defective putty or

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glazing compound constitutes 30 percent or more of the putty at any one light, remove the glass and putty or glazing compound and reset the glass. Remove putty or glazing compound without damaging sash or glass. Clean rabbets to bare wood or metal and prime prior to reglazing. Putty for wood sash shall be a linseed oil putty. Patch surfaces to provide smooth transition between existing and new surfaces. Finish putty or glazing compound to a neat and true bead. Allow glazing compound time to cure, in accordance with manufacturer's recommendation, prior to coating application. Allow putty to set one week prior to coating application.

### 3.3 RESEALING OF EXISTING EXTERIOR JOINTS

#### 3.3.1 Surface Condition

Surfaces shall be clean, dry to the touch, and free from frost and moisture; remove grease, oil, wax, lacquer, paint, defective backstop, or other foreign matter that would prevent or impair adhesion. Where adequate grooves have not been provided, clean out to a depth of 1/2 inch and grind to a minimum width of 1/4 inch without damage to adjoining work. Grinding shall not be required on metal surfaces.

#### 3.3.2 Backstops

In joints more than 1/2 inch deep, install glass fiber roving or neoprene, butyl, polyurethane, or polyethylene foams free of oil or other staining elements as recommended by sealant manufacturer. Backstop material shall be compatible with sealant. Do not use oakum and other types of absorptive materials as backstops.

#### 3.3.3 Primer and Bond Breaker

Install the type recommended by the sealant manufacturer.

#### 3.3.4 Ambient Temperature

Between 38 degrees F and 95 degrees F when applying sealant.

#### 3.3.5 Exterior Sealant

For joints in vertical surfaces, provide ASTM C920, Type S or M, Grade NS, Class 25, Use NT. For joints in horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T. Color(s) shall be selected by the Contracting Officer. Apply the sealant in accordance with the manufacturer's printed instructions. Force sealant into joints with sufficient pressure to fill the joints solidly. Sealant shall be uniformly smooth and free of wrinkles.

#### 3.3.6 Cleaning

Immediately remove fresh sealant from adjacent areas using a solvent recommended by the sealant manufacturer. Upon completion of sealant application, remove remaining smears and stains and leave the work in a clean condition. Allow sealant time to cure, in accordance with manufacturer's recommendations, prior to coating.

### 3.4 SURFACE PREPARATION

Remove dirt, splinters, loose particles, grease, oil, disintegrated coatings, and other foreign matter and substances deleterious to coating



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performance as specified for each substrate before application of paint or surface treatments. Oil and grease shall be removed prior to mechanical cleaning. Cleaning shall be programmed so that dust and other contaminants will not fall on wet, newly painted surfaces. Exposed ferrous metals such as nail heads on or in contact with surfaces to be painted with water-thinned paints, shall be spot-primed with a suitable corrosion-inhibitive primer capable of preventing flash rusting and compatible with the coating specified for the adjacent areas.

#### 3.4.1 Additional Requirements for Preparation of Surfaces With Existing Coatings

Before application of coatings, perform the following on surfaces covered by soundly-adhered coatings, defined as those which cannot be removed with a putty knife:

- a. Test existing finishes for lead before sanding, scraping, or removing. If lead is present, refer to paragraph Toxic Materials.
- b. Wipe previously painted surfaces to receive solvent-based coatings, except stucco and similarly rough surfaces clean with a clean, dry cloth saturated with mineral spirits, ASTM D235. Allow surface to dry. Wiping shall immediately precede the application of the first coat of any coating, unless specified otherwise.
- c. Sand existing glossy surfaces to be painted to reduce gloss. Brush, and wipe clean with a damp cloth to remove dust.
- d. The requirements specified are minimum. Comply also with the application instructions of the paint manufacturer.
- e. Previously painted surfaces damaged during construction shall be thoroughly cleaned of all grease, dirt, dust or other foreign matter.
- f. Blistering, cracking, flaking and peeling or other deteriorated coatings shall be removed.
- g. Chalk shall be removed so that when tested in accordance with ASTM D4214, the chalk resistance rating is no less than 8.
- h. Slick surfaces shall be roughened. Damaged areas such as, but not limited to, nail holes, cracks, chips, and spalls shall be repaired with suitable material to match adjacent undamaged areas.
- i. Edges of chipped paint shall be feather edged and sanded smooth.
- j. Rusty metal surfaces shall be cleaned as per SSPC requirements. Solvent, mechanical, or chemical cleaning methods shall be used to provide surfaces suitable for painting.
- k. New, proposed coatings shall be compatible with existing coatings.

#### 3.4.2 Existing Coated Surfaces with Minor Defects

Sand, spackle, and treat minor defects to render them smooth. Minor defects are defined as scratches, nicks, cracks, gouges, spalls, alligatoring, chalking, and irregularities due to partial peeling of previous coatings. Remove chalking by sanding so that when tested in accordance with ASTM D4214, the chalk rating is not less than 8.

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### 3.4.3 Removal of Existing Coatings

Remove existing coatings from the following surfaces:

- a. Surfaces containing large areas of minor defects;
- b. Surfaces containing more than 20 percent peeling area; and
- c. Surfaces designated by the Contracting Officer, such as surfaces where rust shows through existing coatings.

### 3.4.4 Substrate Repair

- a. Repair substrate surface damaged during coating removal;
- b. Sand edges of adjacent soundly-adhered existing coatings so they are tapered as smooth as practical to areas involved with coating removal; and
- c. Clean and prime the substrate as specified.

## 3.5 PREPARATION OF METAL SURFACES

### 3.5.1 Existing and New Ferrous Surfaces

- a. Ferrous Surfaces including Shop-coated Surfaces and Small Areas That Contain Rust, Mill Scale and Other Foreign Substances: Solvent clean in accordance with SSPC SP 1 to remove oil and grease. Where shop coat is missing or damaged, clean according to SSPC SP 2. Shop-coated ferrous surfaces shall be protected from corrosion by treating and touching up corroded areas immediately upon detection.
- b. Surfaces With More Than 20 Percent Rust, Mill Scale, and Other Foreign Substances: Clean entire surface in accordance with SSPC SP 6/NACE No.3 /SSPC SP 12/NACE No.5 WJ-3.

### 3.5.2 Final Ferrous Surface Condition:

For tool cleaned surfaces, the requirements are stated in SSPC SP 2 and SSPC SP 3. As a visual reference, cleaned surfaces shall be similar to photographs in SSPC VIS 3.

For abrasive blast cleaned surfaces, the requirements are stated in SSPC 7/NACE No.4, SSPC SP 6/NACE No.3, and SSPC SP 10/NACE No. 2. As a visual reference, cleaned surfaces shall be similar to photographs in SSPC VIS 1.

For waterjet cleaned surfaces, the requirements are stated in SSPC SP 12/NACE No.5. As a visual reference, cleaned surfaces shall be similar to photographs in SSPC VIS 4/NACE VIS 7.

### 3.5.3 Galvanized Surfaces

- a. New or Existing Galvanized Surfaces With Only Dirt and Zinc Oxidation Products: Clean with solvent in accordance with SSPC SP 1. If the galvanized metal has been passivated or stabilized, the coating shall be completely removed by brush-off abrasive blast. New galvanized steel to be coated shall not be "passivated" or "stabilized" If the

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absence of hexavalent stain inhibitors is not documented, test as described in ASTM D6386, Appendix X2, and remove by one of the methods described therein.

- b. Galvanized with Slight Coating Deterioration or with Little or No Rusting: Water jetting to SSPC SP 12/NACE No.5 WJ3 to remove loose coating from surfaces with less than 20 percent coating deterioration and no blistering, peeling, or cracking. Use inhibitor as recommended by the coating manufacturer to prevent rusting.
- c. Galvanized With Severe Deteriorated Coating or Severe Rusting: Spot abrasive blast rusted areas as described for steel in SSPC SP 6/NACE No.3, and waterjet to SSPC SP 12/NACE No.5, WJ3 to remove existing coating.

#### 3.5.4 Non-Ferrous Metallic Surfaces

Aluminum and aluminum-alloy, lead, copper, and other nonferrous metal surfaces.

Surface Cleaning: Solvent clean in accordance with SSPC SP 1 and wash with mild non-alkaline detergent to remove dirt and water soluble contaminants.

#### 3.5.5 Terne-Coated Metal Surfaces

Solvent clean surfaces with mineral spirits, ASTM D235. Wipe dry with clean, dry cloths.

#### 3.5.6 Existing Surfaces with a Bituminous or Mastic-Type Coating

Remove chalk, mildew, and other loose material by washing with a solution of 1/2 cup trisodium phosphate, 1/4 cup household detergent, one quart 5 percent sodium hypochlorite solution and 3 quarts of warm water.

### 3.6 PREPARATION OF CONCRETE AND CEMENTITIOUS SURFACE

#### 3.6.1 Concrete and Masonry

- a. Curing: Concrete, stucco and masonry surfaces shall be allowed to cure at least 30 days before painting, except concrete slab on grade, which shall be allowed to cure 90 days before painting.
- b. Surface Cleaning: Remove the following deleterious substances.
  - (1) Dirt, Chalking, Grease, and Oil: Wash new and existing uncoated surfaces with a solution composed of 1/2 cup trisodium phosphate, 1/4 cup household detergent, and 4 quarts of warm water. Then rinse thoroughly with fresh water. Wash existing coated surfaces with a suitable detergent and rinse thoroughly. For large areas, water blasting may be used.
  - (2) Fungus and Mold: Wash new, existing coated, surfaces with a solution composed of 1/2 cup trisodium phosphate, 1/4 cup household detergent, 1 quart 5 percent sodium hypochlorite solution and 3 quarts of warm water. Rinse thoroughly with fresh water.
  - (3) Paint and Loose Particles: Remove by wire brushing.

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(4 Efflorescence: Remove by scraping or wire brushing followed by washing with a 5 to 10 percent by weight aqueous solution of hydrochloric (muriatic) acid. Do not allow acid to remain on the surface for more than five minutes before rinsing with fresh water. Do not acid clean more than 4 square feet of surface, per workman, at one time.

- c. Cosmetic Repair of Minor Defects: Repair or fill mortar joints and minor defects, including but not limited to spalls, in accordance with manufacturer's recommendations and prior to coating application.
- d. Allowable Moisture Content: Latex coatings may be applied to damp surfaces, but not to surfaces with droplets of water. Do not apply epoxies to damp vertical surfaces as determined by ASTM D4263 or horizontal surfaces that exceed 3 lbs of moisture per 1000 square feet in 24 hours as determined by ASTM F1869. In all cases follow manufacturers recommendations. Allow surfaces to cure a minimum of 30 days before painting.

### 3.6.2 Gypsum Board, Plaster, and Stucco

- a. Surface Cleaning: Plaster and stucco shall be clean and free from loose matter; gypsum board shall be dry. Remove loose dirt and dust by brushing with a soft brush, rubbing with a dry cloth, or vacuum-cleaning prior to application of the first coat material. A damp cloth or sponge may be used if paint will be water-based.
- b. Repair of Minor Defects: Prior to painting, repair joints, cracks, holes, surface irregularities, and other minor defects with patching plaster or spackling compound and sand smooth.
- c. Allowable Moisture Content: Latex coatings may be applied to damp surfaces, but not surfaces with droplets of water. Do not apply epoxies to damp surfaces as determined by ASTM D4263. New plaster to be coated shall have a maximum moisture content of 8 percent, when measured in accordance with ASTM D4444, Method A, unless otherwise authorized. In addition to moisture content requirements, allow new plaster to age a minimum of 30 days before preparation for painting.

## 3.7 APPLICATION

### 3.7.1 Coating Application

Painting practices shall comply with applicable federal, state and local laws enacted to insure compliance with Federal Clean Air Standards. Apply coating materials in accordance with SSPC PA 1. SSPC PA 1 methods are applicable to all substrates, except as modified herein.

At the time of application, paint shall show no signs of deterioration. Uniform suspension of pigments shall be maintained during application.

Unless otherwise specified or recommended by the paint manufacturer, paint may be applied by brush, roller, or spray. Use trigger operated spray nozzles for water hoses. Rollers for applying paints and enamels shall be of a type designed for the coating to be applied and the surface to be coated. Wear protective clothing and respirators when applying oil-based paints or using spray equipment with any paints.

Paints, except water-thinned types, shall be applied only to surfaces that

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are completely free of moisture as determined by sight or touch.

Thoroughly work coating materials into joints, crevices, and open spaces. Special attention shall be given to insure that all edges, corners, crevices, welds, and rivets receive a film thickness equal to that of adjacent painted surfaces.

Each coat of paint shall be applied so dry film shall be of uniform thickness and free from runs, drops, ridges, waves, pinholes or other voids, laps, brush marks, and variations in color, texture, and finish. Hiding shall be complete.

Touch up damaged coatings before applying subsequent coats. Interior areas shall be broom clean and dust free before and during the application of coating material.

- a. Drying Time: Allow time between coats, as recommended by the coating manufacturer, to permit thorough drying, but not to present topcoat adhesion problems. Provide each coat in specified condition to receive next coat.
- b. Primers, and Intermediate Coats: Do not allow primers or intermediate coats to dry more than 30 days, or longer than recommended by manufacturer, before applying subsequent coats. Follow manufacturer's recommendations for surface preparation if primers or intermediate coats are allowed to dry longer than recommended by manufacturers of subsequent coatings. Each coat shall cover surface of preceding coat or surface completely, and there shall be a visually perceptible difference in shades of successive coats.
- c. Finished Surfaces: Provide finished surfaces free from runs, drops, ridges, waves, laps, brush marks, and variations in colors.

#### 3.7.2 Mixing and Thinning of Paints

Reduce paints to proper consistency by adding fresh paint, except when thinning is mandatory to suit surface, temperature, weather conditions, application methods, or for the type of paint being used. Obtain written permission from the Contracting Officer to use thinners. The written permission shall include quantities and types of thinners to use.

When thinning is allowed, paints shall be thinned immediately prior to application with not more than 1 pint of suitable thinner per gallon. The use of thinner shall not relieve the Contractor from obtaining complete hiding, full film thickness, or required gloss. Thinning shall not cause the paint to exceed limits on volatile organic compounds. Paints of different manufacturers shall not be mixed.

#### 3.7.3 Two-Component Systems

Two-component systems shall be mixed in accordance with manufacturer's instructions. Any thinning of the first coat to ensure proper penetration and sealing shall be as recommended by the manufacturer for each type of substrate.

#### 3.7.4 Coating Systems

- a. Systems by Substrates: Apply coatings that conform to the respective specifications listed in the following Tables:

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Table

Division 4. Exterior Concrete Masonry Units Paint Table  
Division 5. Exterior Metal, Ferrous and Non-Ferrous Paint Table  
  
Division 5. Interior Metal, Ferrous and Non-Ferrous Paint Table  
Division 9: Interior Plaster, Gypsum Board, Textured Surfaces  
Paint Table

- b. Minimum Dry Film Thickness (DFT): Apply paints, primers, varnishes, enamels, undercoats, and other coatings to a minimum dry film thickness of 1.5 mil each coat unless specified otherwise in the Tables. Coating thickness where specified, refers to the minimum dry film thickness.
- c. Coatings for Surfaces Not Specified Otherwise: Coat surfaces which have not been specified, the same as surfaces having similar conditions of exposure.
- d. Existing Surfaces Damaged During Performance of the Work, Including New Patches In Existing Surfaces: Coat surfaces with the following:
  - (1) One coat of primer.
  - (2) One coat of undercoat or intermediate coat.
  - (3) One topcoat to match adjacent surfaces.
- e. Existing Coated Surfaces To Be Painted: Apply coatings conforming to the respective specifications listed in the Tables herein, except that pretreatments, sealers and fillers need not be provided on surfaces where existing coatings are soundly adhered and in good condition. Do not omit undercoats or primers.

3.8 COATING SYSTEMS FOR METAL

Apply coatings of Tables in Division 5 for Exterior and Interior.

- a. Apply specified ferrous metal primer on the same day that surface is cleaned, to surfaces that meet all specified surface preparation requirements at time of application.
- b. Inaccessible Surfaces: Prior to erection, use one coat of specified primer on metal surfaces that will be inaccessible after erection.
- c. Shop-primed Surfaces: Touch up exposed substrates and damaged coatings to protect from rusting prior to applying field primer.
- d. Surface Previously Coated with Epoxy or Urethane: Apply MPI 101, 1.5 mils DFT immediately prior to application of epoxy or urethane coatings.
- e. Pipes and Tubing: The semitransparent film applied to some pipes and tubing at the mill is not to be considered a shop coat, but shall be overcoated with the specified ferrous-metal primer prior to application of finish coats.
- f. Exposed Nails, Screws, Fasteners, and Miscellaneous Ferrous Surfaces. On surfaces to be coated with water thinned coatings, spot prime exposed nails and other ferrous metal with latex primer MPI 107.

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### 3.9 COATING SYSTEMS FOR CONCRETE AND CEMENTITIOUS SUBSTRATES

Apply coatings of Tables in Division 3, 4 and 9 for Exterior and Interior.

### 3.10 PIPING IDENTIFICATION

Piping Identification, Including Surfaces In Concealed Spaces: Provide in accordance with MIL-STD-101. Place stenciling in clearly visible locations. On piping not covered by MIL-STD-101, stencil approved names or code letters, in letters a minimum of 1/2 inch high for piping and a minimum of 2 inches high elsewhere. Stencil arrow-shaped markings on piping to indicate direction of flow using black stencil paint.

### 3.11 INSPECTION AND ACCEPTANCE

In addition to meeting previously specified requirements, demonstrate mobility of moving components, including swinging and sliding doors, cabinets, and windows with operable sash, for inspection by the Contracting Officer. Perform this demonstration after appropriate curing and drying times of coatings have elapsed and prior to invoicing for final payment.

### 3.12 WASTE MANAGEMENT

As specified in the Waste Management Plan and as follows. Do not use kerosene or any such organic solvents to clean up water based paints. Properly dispose of paints or solvents in designated containers. Close and seal partially used containers of paint to maintain quality as necessary for reuse. Store in protected, well-ventilated, fire-safe area at moderate temperature. Place materials defined as hazardous or toxic waste in designated containers.

### 3.13 PAINT TABLES

All DFT's are minimum values. Acceptable products are listed in the MPI Green Approved Products List, available at <http://www.specifygreen.com/APL/ProductIdxByMPInum.asp>.

#### 3.13.1 EXTERIOR PAINT TABLES

##### DIVISION 4: EXTERIOR CONCRETE MASONRY UNITS PAINT TABLE

#### A. New and Existing concrete masonry on uncoated surface:

##### 1. Latex

New; MPI EXT 4.2A-G5 (Semigloss)	/	Existing; MPI REX 4.2A-G5 (Semigloss)	
Block Filler:	Primer:	Intermediate:	Topcoat:
MPI 4	N/A	MPI 11	MPI 11
System DFT:	11 mils		

Topcoat: Coating to match adjacent surfaces.

##### DIVISION 5: EXTERIOR METAL, FERROUS AND NON-FERROUS PAINT TABLE

#### STEEL / FERROUS SURFACES

#### A. New Steel that has been hand or power tool cleaned to SSPC SP 2 or SSPC SP 3

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STEEL / FERROUS SURFACES

1. Alkyd  
New; MPI EXT 5.1Q-G6 (Gloss) / Existing; MPI REX 5.1D-G6  
Primer: Intermediate: Topcoat:  
MPI 23 MPI 9 MPI 9  
System DFT: 5.25 mils

3.13.2 INTERIOR PAINT TABLES

DIVISION 5: INTERIOR METAL, FERROUS AND NON-FERROUS PAINT TABLE

INTERIOR STEEL / FERROUS SURFACES

- A. Metal, and miscellaneous metal items not otherwise specified except floors, hot metal surfaces, and new prefinished equipment:

1. Alkyd  
MPI INT 5.1E-G5 (Semigloss)  
Primer: Intermediate: Topcoat:  
MPI 79 MPI 47 MPI 47  
System DFT: 5.25 mils

DIVISION 9: INTERIOR PLASTER, GYPSUM BOARD, TEXTURED SURFACES PAINT TABLE

- A. New and Existing, previously painted Wallboard not otherwise specified:

1. Latex  
New; MPI INT 9.2A-G3 (Eggshell) / Existing; RIN 9.2A-G3 (Eggshell)  
Primer: Intermediate: Topcoat:  
MPI 50 MPI 52 MPI 52  
System DFT: 4 mils

-- End of Section --



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SECTION 10 22 39

FOLDING PANEL PARTITIONS  
05/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM B221	(2014) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM D751	(2006; R 2011) Coated Fabrics
ASTM E413	(2016) Classification for Rating Sound Insulation
ASTM E557	(2012) Installation of Operable Partitions
ASTM E84	(2017) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E90	(2009) Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements

CHEMICAL FABRICS AND FILM ASSOCIATION (CFFA)

CFFA-W-101-D	(2002) Quality Standard for Vinyl Coated Fabric Wallcovering
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NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 101	(2015; ERTA 2016) Life Safety Code
NFPA 286	(2015) Standard Methods of Fire Tests for Evaluating Contribution of Wall and Ceiling Interior Finish to Room Fire Growth

1.2 SYSTEM DESCRIPTION

- a. No less than 30 calendar days prior to the scheduled commencement of installation, submit the following to the Contracting Officer:

Manufacturer's Qualifications  
Manufacturer's Sample Warranty  
Statement of Code Compliance  
Statement of Standards Conformity  
Verification of Field Measurements

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Existing Electrical Data  
Fabrication Drawings  
Installation Instructions

- b. Supply and install manual operation, acoustical folding panel partitions, factory finished, supported from overhead track without floor guides, as shown on the drawings including all hardware, seals, track and rollers as needed to close the specified opening.
- c. Submit drawings to demonstrate that the system has been coordinated and will properly function as a unit. Show layout of the work; track and jamb fastening methods; seal and installation details; and equipment relationship to other parts of the work including clearances for maintenance and operation.

#### 1.2.1 Manual Operation

The manual operation shall be a force no greater than 20 lbf to start movement at the rate of 3.33 ft/s (200 ft/min). Use a removable handle to extend and retract the bottom operable seals; vertical movement of seals shall be 2 inches. Closure to the lead wall shall be by use of a flexible bulb; accomplish final closing by means of a lever exerting pressure against the wall.

#### 1.2.2 Performance Requirements

##### 1.2.2.1 Fire Endurance

For partitions more than 60 square feet in area, provide covering and lining with flame spread rating of 25 or less, fuel contribution rating of 15 or less, smoke generation of 50 or less in accordance with NFPA 101 when tested in accordance with ASTM E84. Submit flame and smoke development tests reports. Provide partition finishes with a Class A rating when tested in accordance with ASTM E84.

##### 1.2.2.2 Laboratory Acoustical Requirements

Provide partitions tested in accordance with ASTM E90, by a laboratory accredited by the U.S. Bureau of Standards, that have attained a sound transmission class (STC) of not less than 52 in a fully extended position. Partition tested shall be of the same construction, materials, and model number as the partition to be provided and be fully operable. Test specimen shall be not less than 126 square feet in area. Panel weight shall be a minimum of 10.0 psf for STC up to 53. Design panel thickness (4 inch nominal) and composition to provide the required STC rating in accordance with ASTM E90 and ASTM E413.

#### 1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

##### SD-01 Preconstruction Submittals

Manufacturer's Qualifications  
Manufacturer's Sample Warranty  
Statement of Code Compliance

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Statement of Standards Conformity  
Verification of Field Measurements

SD-02 Shop Drawings

Installation; G  
Layouts; G  
Fabrication Drawings; G

SD-03 Product Data

Folding Panel Partitions  
Installation Instructions  
Certification

SD-04 Samples

Folding Panel Partitions; G

SD-06 Test Reports

Acoustical Test  
Flame and Smoke Development Tests

SD-07 Certificates

Materials  
Folding Panel Partitions

SD-10 Operation and Maintenance Data

Folding Panel Partitions

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver materials to the jobsite in the manufacturer's original, unopened, and undamaged packages with labels legible and intact. Provide labels to indicate the manufacturer, brand name, size, finish, and placement location. Store partitions and accessories in unopened packages in a manner that will prevent damage. Handle partition materials in accordance with manufacturer's instructions. Protect materials from the weather, humidity and temperature variations, dirt and dust, or other contaminants.

1.5 WARRANTY

Provide Manufacturer's standard performance guarantees or warranties that extend beyond a 1 year period. In addition, provide guarantee of the pantographs, trolleys and tracks for 10 years from date of acceptance for beneficial use.

PART 2 PRODUCTS

2.1 MATERIALS

Provide material and equipment which are the standard products of a manufacturer regularly engaged in the manufacture of such products and essentially duplicate items that have been in satisfactory use for at least 2 year prior to bid opening. Submit Certificate attesting that the materials meet the requirements specified. Equipment shall be supported by

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a service organization that is, in the opinion of the Contracting Officer, reasonably convenient to the site. Provide heavy-duty type hardware standard with the manufacturer. Provide pulls and latches for all partitions. Provide partitions with privacy latches, magnetic contact latches. Provide clear anodized aluminum finish hardware.

## 2.2 FOLDING PANEL PARTITIONS

Provide folding panel partitions using top hung ball bearing carriers which support modular panels.

- a. Provide partitions made up of a series of rigid panels, each panel being a one-piece assembly. Unless otherwise specified, use the least number of panels. The mechanical seal of the panel shall actuate with a single operating action, located waist high.
- b. Provide panels paired type as indicated.

### 2.2.1 Panels

Provide panels of steel skin, laminated to appropriate structural acoustical backing, mounted in full perimeter protective frame. Steel for the panel frames shall be a minimum of 16 gauge thick steel with minimum 22 gauge thick face panels spot welded to the frame. Frame shall enclose and protect all edges of the surface material. Panels shall be not more than 3 feet wide, except for end closure panels, and be full height to track. Panels shall lock in place to form a stable, rigid partition; low profile hinges may not project more than 1/4 inch maximum from panel edge. Provide integral factory applied aluminum vertical edge and face protection. Panels shall be nominal 4 inch thick. Panels shall achieve an STC rating of ~~45~~ 52.

### 2.2.2 Finish Covering

Finish material shall be minimum 54 inches wide, Type II vinyl with a minimum total weight of 13 ounces/square yard and 20 ounces/linear yard in accordance with CFFA-W-101-D, and conforming to ASTM D751 and NFPA 286. Provide vinyl containing a non-mercury based mildewcide and manufactured without the use of cadmium-based stabilizers..

### 2.2.3 Track

Provide recess extruded aluminum track as shown. Conform aluminum to ASTM B221. Provide track that is the manufacturer's standard product designed for the weight of the finished partition. Provide track sections in the maximum lengths practicable, and not less than 6 feet long except for narrow doors and at ends of runs where short length is required. Provide suitable joint devices such as interlocking keys at each joint to provide permanent alignment of track.

### 2.2.4 Suspension System

Provide a suspension system consisting of heavy duty extruded aluminum track connected to the structural support by threaded rods, and trolleys designed to support the weight of the partition. Provide extruded aluminum track with minimum thickness of 1/8 inch. Provide center hung panel with 1 trolley with four steel tired wheels per panel.

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## 2.3 ACCESSORIES

### 2.3.1 Ceiling Guards

Furnish partitions with ceiling guards or integral track and ceiling guards as recommended by the manufacturer.

## 2.4 SEALS AND SWEEPSTRIPS

Provide perimeter seals or sound insulation, of manufacturer's standard product, to achieve the sound transmission class specified and to pass the visual field test specified, without crack or craze when subjected to severe usage. Provide mechanical bottom seal that can be raised or lowered for positive control. Provide manufacturer's vertical seals between panels to ensure acoustical rating. Bottom seals shall consist of a vinyl sweep mechanical seal which will expand in place, or provide panels which can be lowered by a removable operating device. Provide vertical seal between panels which is anodized, architectural grade, aluminum extrusion with vinyl sound seal. Sweep strips shall be vinyl or other material that will not crack or craze with severe usage. Provide sweep strip STC to the specified rating.

## 2.5 COLOR

Color in accordance with drawing. Color listed is not intended to limit selection of equal colors from other manufacturers.

Submit three color samples of specified surfaces and finishes to match those specified. Finish and color requirements are not limited to manufacturer's standard selections in order to meet these requirements. Also submit certificate attesting that partitions have specified acoustical and flame retardant properties, as determined by test.

## PART 3 EXECUTION

### 3.1 INSTALLATION

Install in accordance with the manufacturer's approved instructions.

#### 3.1.1 Preparation Work

Verify dimensions and condition of openings scheduled to receive folding panel partitions. Install partitions in accordance with the approved partition layouts, manufacturer's directions, and ASTM E557. Provide structural support for the track support elements as indicated.

#### 3.1.2 Adjustment

Adjust manually operated partitions to open and close from any position with a maximum horizontal force as specified in paragraph Manual Operation applied to pendant pull, box or handle.

### 3.2 FIELD TESTS

#### 3.2.1 Operational Test

In the presence of the Contracting Officer, operate partition at least three times to demonstrate that partition is capable of being moved from the stored position to the fully extended position smoothly and quietly.

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Activate mechanical seals top and bottom. Adjust partitions which do not operate properly and retest.

### 3.2.2 Visual Test

Conduct visual field tests for light leakage with all room lights turned on in the space on one side of the partition. Darken space on the other side of the partition. Light leakage from the lighted space to the darkened space is not acceptable. If light leakage does occur, adjust the partition to correct the problem and retest.

### 3.3 CLEANING

Clean any soiled parts of the partition in accordance with manufacturer's printed instructions.

### 3.4 MAINTENANCE

Submit two complete copies of maintenance instructions explaining routine maintenance procedures including inspection, adjustments, lubrication, and cleaning. List possible breakdown, methods of repair, and a troubleshooting guide. Include instructions for equipment layout and simplified wiring and control diagrams of the system as installed and also the manufacturer's name, model number, service manual, parts list, and brief description of all equipment and operating features. Include a complete list of parts and supplies, with current unit prices and source of supply, and a list of the parts recommended by the manufacturer to be replaced after 1 year and 3 years of service.

Submit Data Package 1 for folding panel partitions.

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